Industrial Division







ØFEMSAN ELECTRIC MOTORS

FEMSAN Electric Motor Company has been founded in 1989. FEMSAN is the pioneer company in Turkish market at BLDC and DC motor industries. The company mainly focuses on design and production of PM DC Motors, Brushless DC Motors, Slotless BLDC Motors, Alternators, Electromechanical Actuators and different kind of sub-systems.

FEMSAN offers customized motor and alternator types in large scale at different voltages and speeds. Thanks to its comprised dynamic engineer staff, FEMSAN has gone far beyond being a component-based DC and Servo Motor manufacturer and has been able to carry out design and analysis activities that can meet the requirements of different applications. Especially, on account of its enhanced reflexes to compensate the sub-system needs of defence and aerospace industry, FEMSAN has been not only a supplier but also a solution partner for its customers.

FEMSAN provides significant advantages by its customized solutions, designs for long life operations and high reliability intended at comprehensive product range. FEMSAN works as a tailor when getting specific requirements from the customers on their special projects. "Designing and materialising at the speed of thought." This is what makes FEMSAN unique and how it maximizes customer satisfaction in addition to excellent product quality and on-time delivery as well as cost effectiveness.

Engineering skills and experiences of FEMSAN are a source of inspiration and creativity to overcome any adversities. Our collective purpose is to create and sell differentiated and competitive products and services, and to make it easy for our customers to do business with us.







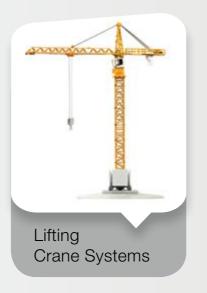
Applications

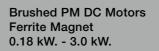
Products

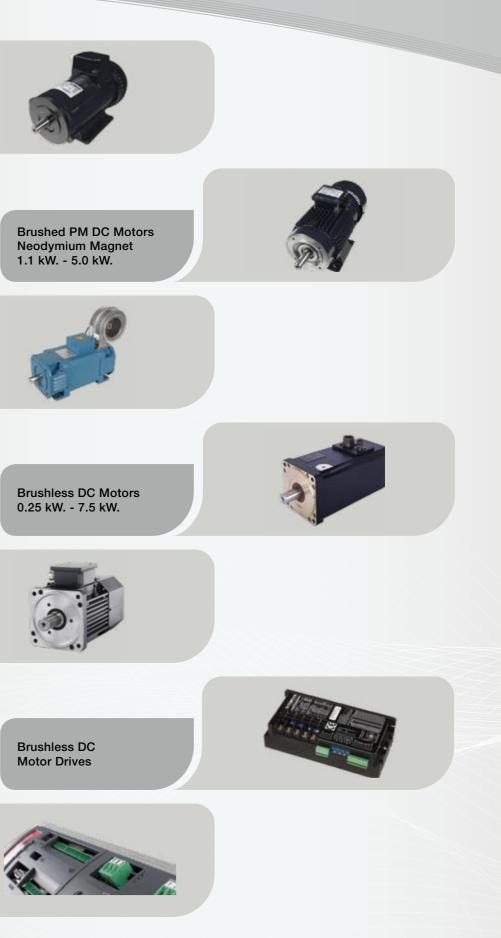




Warehouse Systems









Square Frame DC Motor 0.75 kW. - 397 kW.



Personnel Lifting Systems





Battery **Operated Vehicles**



Brushless Servo Motors 1 Nm. - 70 Nm.



Brushless Servo Motor Drives







	Frame	Output	Voltage
	70	0.18 – 0.60 kW.	24 – 180 V. DC
Ferrite Magnet	80	80 0.25 – 1.10 kW. 12	
	90	1.1 – 3 kW.	12 – 48 V. DC
	63	0.37 – 0.75 kW	12 – 48 V. DC
Neodymium Magnet	90	1.1 – 2.2 kW.	12 – 48 V. DC
	100	2.2 – 5 kW.	12 – 72 V. DC







0.18 kW. - 3.00 kW. Ferrite Magnet **DC Motor Production** 12 V. DC - 180 V. DC

0.37 kW. - 5.00 kW. Neodymium Magnet **DC Motor Production** 12 V. DC - 48 V. DC

Customized Permanent Magnet DC Motors for special voltage and speed requirements

General Specifications

- Compact design and less heat at frame due to magnets in stator.
- 12-24-48-90-110-180 Volts DC.
- 0.18 kW. 5.0 kW. Output Power.
- Customized speed from 600 rpm to 3000 rpm.
- IP 23 and IP 44 Protection Classes.
- IC 01 and IC 410 Cooling Types.
- Forced ventilation available on request. • F Class Insulation. H Class available on request.
- S1 Continuous and S2 Intermittent Working Duties.
- Foot mounting or standard flanges of 63-71-80-90-100-112 frames.

- Long brush life due to optimum selected copper-graphite brushes.
- Balance degree of grade N.
- Trickle impregnated armature windings. Customized electrical windings for
- versatility of customer requirements.
- Customized mechanical dimensions for shaft and flange, foot mounting.
- High dynamic acceleration, high power density, high efficiency.
- Good regulation characteristics.



Modular Configurability



Motor

Controller



Planetary Gearbox



Magnetic Brake



Incremental Encoder

4Q Model DC Drives for Permanent Magnet / Neodymium Magnet

Model		HF 2D 60	HF 2D 90	HF 2D 140	BIG 180	BIG 300
Supply Voltage	V	12 - 24 V.	12 - 24 V.	12 - 24 V.	24 - 48 V.	24 - 48 V.
1 Hour	A	21	32	48	50	100
1 Minute	A	55	81	121	150	250
Current Limit	A	60	90	140	180	300

- Voltage rating .
- Allowed power supply varia
- Operation frequency
- Operation temperature.....

Main Technical Features

- · Control unit aided by micro
- Operation parameters adju
- acceleration slope. · Slow starting though adjust acceleration slope.
- Settable limiter of the max. supplied to the motor.
- Proportional action thermal
- · Recovery braking system a during deceleration, by peo and in reverse.
- Settable limiter of the max. current.
- Control system by a 5K por connected to 3 wires.



Technical Specifications

	12-24-36-48 V. DC
ation	From 85% to 125%
	16 Khz
	-20°C / +40°C

oprocessor.	Control system by a potentiometer
ustable	connected to 2 wires with adjusting angle on request.
	•
stable •	Total protection against battery polarity inversion thanks to an internal line
. current	relay.
•	Intervention of the safety block in case
al limiter.	of short circuit of the chaos units.
activated •	Intervention of the safety block in case
dal release	of potentiometer breakdown.
	Intervention of the safety block when,
. braking	turning the key, the potentiometer is
. branng	not on 0 and disabling by resetting the
otentiometer	potentiometer to 0.







- 12 120 V. DC Supply Voltage • 0.25 - 7.5 kW
- Production
- Customized design and production



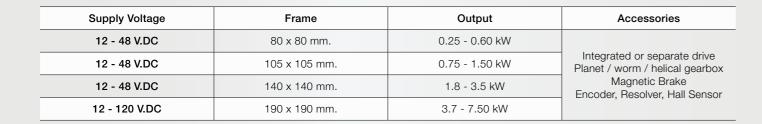
- Encoder, Resolver, Sin/Cos, Hall Sensor Feedbacks
- User friendly, precise
- digital control • 4 Quadrant Control



- CAN BUS communication • Speed and Torque
- Modes • Direction change without Contactor



- Static and dynamic current limits
- Regenerative Running
- Programming interface • Built in or separate
- Driver





Changing world requires more mobility with forcing the use of clean energy. It seems mobile power systems will soon be a common sight at everywhere.

Without focusing only sales, supplying of all technical support and service turns our products to well known motion gadgets.

Modular Configurability









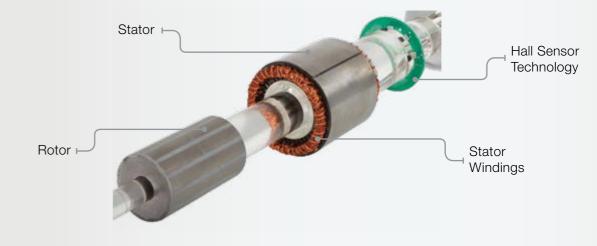








Resolver



FEMSAN Brushless DC Servo Drives						
Supply Voltage	age Nominal Current Peak Current PWM f(kHz) Ref. Voltage Temp. R					
V.DC	Α.	Α.	f(kHz)	V.	°C	
15 - 55	25	50	15	0 - 5	'-10 + 50	
15 - 55	35	70	15	0 - 5	'-10 + 50	
15 - 55	100	100	15	0 - 5	'-10 + 50	

Brushless DC Servo Drives							
Supply Voltage	Nominal Current	Peak Current	Structure	Ref. Voltage	Temp. Range	Weight	
V.DC	A.	Α.		V.	°C	kg	
24-48	40	80	Digital	± 10	'-10 + 50	2,8	
24-48	60	120	Digital	± 10	'-10 + 50	2,8	
24-48	125	250	Digital	± 10	·-10 + 50	4,2	
24-48	225	450	Digital	± 10	'-10 + 50	4,2	
11-							
12 - 120	50	100	Digital	± 10	·-10 + 50	6,8	
12 - 120	100	200	Digital	± 10	·-10 + 50	6,8	
12 - 120	150	300	Digital	± 10	·-10 + 50	6,8	

CAN BUS and Serie RS 232 Communication

- Encoder, Resolver, Hall Sensors Feedbacks
- Direction Change without Contractor
- Programming Interface
- Static and Dynamic Current Limits
- Regenerative Braking (Battery Charging)

Planetary Gearbox

Worm Gearbox

Helical Gearbox

Magnetic Brake

Incremental Encoder







ØFEMSAN



• 1 - 3 Nm Brushless Servo Motor Frame 80 x 80 mm.



220 V. AC - 380 V. AC



- Frame 110 x 110 mm. 220 V. AC - 380 V. AC • 7 - 12 Nm Brushless
- Servo Motor Frame 140 x 140 mm. 220 V. AC - 380 V. AC



11 - 70 Nm Brushless Servo Motor Frame 190 x 190 mm. 220 V. AC - 380 V. AC

General Specifications

Decades of experience combined with extensive know- how and a wealth of ideas paved the way to create a comprehensive line of Servo Motors. All motors are developed and produced within Femsan's own plant. The heavy duty design and carefully selected power transmission elements allow high overload capacity and long life.

F series Brushless Servo Motors designed and manufactured according to wide range of industrial applications which require high performance, fast dynamic response, good reliability, and free maintenance.

Power Technology

- Extended 3 phase supply: 3x200Vac - 10% ÷ 460Vac +10%
- External DC Bus power supply with internal soft start
- IGBT power section, built in braking chopper (resistor not included)
- Built in pre charge device with automatic or external enabling



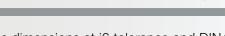
Regulation

- Basic board with built in CAN controller.
- Direct supply of the regulation (380 - 460V. AC ±%10)
- 24 V. dc external supply for the regulation and the IGBT drivers (safety stop function EN954-1).
- Input/ Output (I/O) boards.
- RS485 serial interface board and display.
- Feedback boards

Software Functions

- Indexing function for spindle application
- Electronic gearing with setting of the speed ratio
- Multi positioner
- Real time positioner via Can Bus
- PID control

0	MiniC	OPDE	OPDE					
Size	230 V.	400 V.			40	0 V.		\geq
Power kW	3	3	5,5	7,5	11	15	22	30
I rates (A rms)	10	6,8	12	15	22	32	46	57,5
Weight (kg)	2	2	4,8	4,8	5,5	6,4	9,3	10
Size (mm)								
н	25	57	303			322	3	22
W	7	4	116			137	194	
D	17	76	253			253	2	73



- Flange dimensions at j6 tolerance and DIN42955 sensitivity
- V1 or V3 Mounting Possibility without Additional Equipment
- H Class Insulation (180 °C) according to EN 60034-18 Standard
- P54 Protection Class according to EN 60034-5 Standard
- Over Heat Protection at 135 °C with Normally **Closed Thermal Contact**
- 2048 or 2500 p.p.r. Incremental Encoder Feedback
- High Dynamic Response by Neodymium Magnets
- Low Moment of Rotor Inertia
- Max. 40 °C Ambient Temperature





Options

- Various Front Flange Mounting Arrangements.
- Resolver or Sin Cos Encoder Feedback.
- Power-off or Power-on Brake mounting Possibility.
- Mounting of Worm, Helical, Bevel, Planetary
- Gearboxes.
- Special sealing for further leakage.
- Customized Mechanical Design.
- Plain Shaft (non keyed) for High Dynamic Applications.





I/O Board "Basic"

- 4 opto insulated configurable digital input.
- 2 opto insulated configurable digital output.
- 1 14 bit analogy input ±10 V.
- 1 configurable analogy output.
- Supply ±10 V. for external potentiometer.







Degree of Protection IEC60034-5

Standard protection class is IP 23. Motors having IP 44 or higher protection classes are available on request.

Cooling Type IEC60034-6

In Square Frames, standard cooling type is IC 06. Blower is forced by an AC motor.

Mounting IEC60034-7

Mounting from foot (IM B3 - IM 1001) is another standard of square frames. Flange mounting is available on request.

0.75 kW. - 397 kW. (180 V. DC - 500 V. DC. arm - 2200 r.p.m.) **DC Motor Production**

Custom Design (Max 2000 Nm) **DC Motor Production**

Altitude and Ambient Temperature IEC60034-1

Outputs is based on max. 40 degrees of Celsius ambient temperature and motor located at max. 1000 meters above sea level.

Duty Cycle IEC60034-1

The rated outputs in selection and ordering tables are referred to continuous running duty SI, and motors are fed from a 3 - phase fully controlled thyristor.

Insulation IEC60085

All motors in selection and ordering tables have Class F (155 degrees of Celsius) insulation.

High Level of Flexibility



Gearbox



Magnetic Brake



Incremental Encoder



Tacho Generator



Windings

In standard version, all motors have separate excitation, the field being shunt wound. Compound or series winding can be supplied on request.

Impregnation

Stator and rotor windings are trickleimpregnated to ensure high static and dynamic resistance among windings.

Commutation

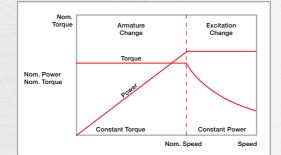
Excellent commutation is obtained due to the ideal magnetic harmony between windings.

Tests

Each motor is given routine tests to determine that it is free from electrical or mechanical defects and to provide assurance that it meet design specifications.

Stator and Rotor

Stator has square framed design. Up to frame size 100, main and inter poles are stamped. From frame size 132, main poles screwed on, inter poles stamped Frame sizes 80 and 100 have 2 poles. From frame size 132, motors have 4 poles.



Bearings

All bearings and their internal clearances have been especially selected based on load carrying ability, thermal stresses and speed range consistent with ample bearing life. **Brushes and Brush Holders**

ØFEMSA ELECTRIC MOTORS

Square Frame DC Motor								
Тір	kW.	rpm	Arm. V.					
.08.07	0.72 - 2.40	1600 - 4350	180 - 320					
.08.10	1.50 - 3.11	1600 - 3750	180 - 320					
.09.15	0.92 - 3.92	450 - 3000	180 - 440					
.09.20	0.75 - 4.10	550 - 2850	180 - 440					
.09.25	0.69 - 4.40	380 - 2200	180 - 440					
.10.10	2.08 - 7.85	980 - 4350	180 - 440					
.10.14	1.35 - 7.50	610 - 3000	180 - 440					
.10.23	2.20 - 11.0	530 - 2500	180 - 440					
.10.28	3.35 - 15.0	610 - 2500	180 - 440					
.13.12	4.08 - 25.0	600 - 3500	180 - 440					
.13.16	2.52 - 25.5	270 - 2800	180 - 440					
.13.20	7.50 - 31.5	700 - 2800	180 - 440					
.13.25	5.13 - 30.0	390 - 2250	180 - 440					
.13.30	8.96 - 32.6	590 - 2850	180 - 440					
.16.13	6.17 - 37.5	370 - 2800	180 - 440					
.16.18	11.9 - 56.0	600 - 2500	180 - 440					
.16.26	6.21 - 75.0	180 - 2600	180 - 440					
.16.30	9.61 - 82.5	320 - 2100	180 - 440					
.16.40	8.23 - 43.0	180 - 1000	180 - 440					
.18.30	8.98 - 75.0	200 - 1500	180 - 440					
.18.35	25.3 - 112.5	510 - 2200	180 - 440					
.18.40	20.4 - 133.0	330 - 1900	180 - 440					
.20.28	8.45 - 146.0	140 - 2100	180 - 440					
.20.40	28.6 - 146.0	320 - 1500	180 - 440					
.20.45	27.9 - 106.0	260 - 1100	180 - 440					
.20.50	45.2 - 200.0	370 - 1950	180 - 440					
.20.60	28.0 - 135.0	190 - 950	180 - 440					
.25.45	145.0 - 396.5	680 - 1700	400 - 500					
	THE MAKE							

All motors utilize top-cushioned brushes for low-vibration operation. Brush holders are extruded metal. The constant pressured springs do not need adjustment.





0.85 kW. - 12 kW. **DC Motor Production**

Customized DC Motors for custom voltage and speed requirements

Gearbox, Brake, Tacho and **Encoder Mountain and Sales**

General Specifications

- More mechanic resistance due to coils in stator.
- 24 36 48 Volts DC
- 0,85 kW. 12 kW. Output Power.
- Customized speed from 900 rpm to 3000 rpm.
- IP23 and IP44 Protection Classes.
- IC01 and IC410 Cooling Types. Forced ventilation available on request.
- F Class Insulation. H Class available on request.
- S1 Continuous and S2 Intermittent Working Duties.
- Foot mounting or standard flanges of 100-112-132 frames.
- Long brush life due to optimum selected copper-graphite brushes.
- Customized electrical windings for versatility of customer requirements.
- Customized mechanical dimensions for shaft and flange, foot mounting.



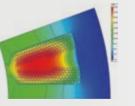
MOPA

Mopa represents and distributes the products of many brands in Turkey.

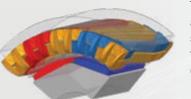
Dedicated and technically strong team provides the deep penetration of various industrial products into Turkish market.



MOTEK



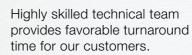
Engineering service not only for electric motors but also actuation and propulsion systems and sub-systems

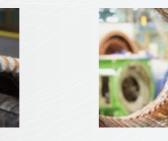


Thermal and structural analysis including static and dynamic for designed and developed systems

MOGESER

Specialized in maintenance and repair services for electric motors, alternators and servo motors.







Marketing of Industrial Products



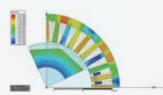
LITEON





Junkermotoren

Research & Development for Electromechanics



Research and Development activities at the fields of electric, electronic, software, mechanic, mechatronic and aviation



Gearbox, Brake, Encoder, Resolver, Lead Screw and Ball Screw mounted Electric Motors

Maintenance and Overhaul of Motors, Generators



When you need the maintenance of your motors be the first to think Mogeser.





FEMSAN Elektrik Motorlari A.S. Industrial Division

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