### 7

#### **Description**



To apply safety switches on machinery guards it is necessary to confront with practical issues relating to ease of installation, precise mechanical movements of the guard, the occurrence of critical environmental conditions. Moreover, frequently the guards are used by clumsy operators and in some cases even by persons not qualified or not familiar with the operative principles of machineries.

These problems become important when the guard is a door to a protected area. The physical dimensions of this type of guard and the related construction tolerances cause problems of alignment with the consequent risk of damage to the security devices. The possibility that

one or more operators access physically within the protected zone introduces further problems of management and the analysis of the risks of the machine must forecast situations such as accidental trapping of an operator within the danger zone, sometimes even unauthorized operators as employees cleaners.

From its experience in this field, Pizzato Elettrica has created an innovative safety handle called P-KUBE with all the characteristics necessary to decrease the risks for the machinery

manufacturers, make life simpler for the installers and make easier and more intuitive the operations for the operators getting in and out of the area.

The basic principle of this series of products provides a system of centering and mechanical stopping along the direction of movement of the door (Fig. 1).

This way the operator is allowed to go in and out of the danger area with simple and natural movements. Especially in the case of staff trapped, with people taken by panic or not instructed, to avoid complex movements to escape the danger zone greatly reduces the likelihood of accidents. The centering device is extremely sturdy and can also be used for heavy applications or in presence of inattentive staff.

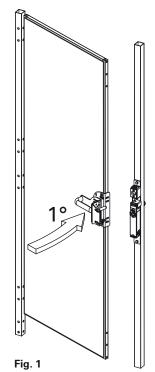
These handles are designed for use with equally sturdy switches, capable of withstanding the heaviest axial loads, such as FG series switches with solenoid with holding force up to 2800 N or FD series metal switches. The safety handle mounted in combination with a FG or FD series switch, creates an integrated system of guards closure with the relative access control to dangerous areas, which prevents the restart of the machine in case of protection open.

Some versions are provided with a "lock-out" device to block

the door in open position and to prevent an unexpected restart of the system when a maintenance man enter the area.

Thanks to their adjustable structure the handles can be applied to different types of doors or barriers: swing or sliding, right or left and on different profiles.

The handle is supplied with all the components ready to be fixed at the correct mechanical distances by means of anti-tampering screws. The installer should only assemble the parts according to the application, set the chosen switch (provided separately) and make centering adjustments.



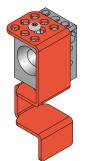
#### Main features

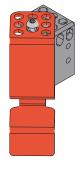
- Easy functioning. To open or close the door there are no specific sequences needed but only intuitive actions
- Handle provided with a self-centering sturdy metal pin in order to have the alignment between the jamb and the door. This device works also as a mechanical door stop.
- Possibility to assemble it on swing and sliding doors.
- Possibility to adjust the handle on 3 different axis through slotted brackets.
- Easy installation.
- Optional Lock-out device with padlocks to avoid the unwanted or accidental closing of the protection by the insertion of the actuator in the switch.
- In case of door blocked by a FG series switch provided with a release push button, you can open it in a single operation even if under strain (panic situation).
- Sturdy painted brackets (thickness of 4 and 5 mm), stainless steel components.
- Compatible with FD series safety switches with separate actuator and with FG series safety switches with solenoid.

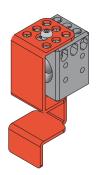
### LOCK OUT (patent pending)

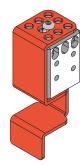
By means of one single operation, the "lock-out" device can close both the centring hole and the slot for the actuator fitted in the switch, therefore making it impossible for the door to be closed mechanically and for the switch contacts to be switched electrically.

The "lock-out" device translates the red cover in such a way that the holes found in the cover do not coincide with the holes found in the underlying metal block. This makes it impossible for the device to be padlocked in its open position. Hole diameter for padlocks 6.4 mm.

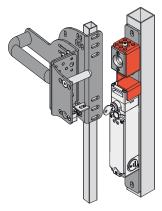




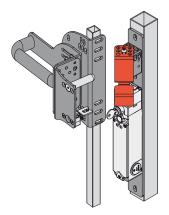




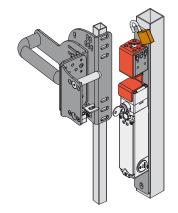
### Working principle of the LOCK OUT device



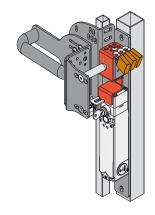
Lock-out device open Safety switch accessible



Closing of lock-out device

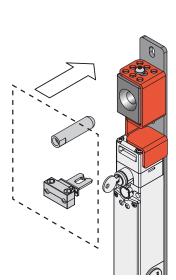


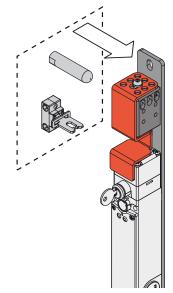
Lock-out device closed Insertion of padlock

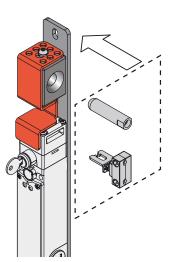


Lock-out device locked Padlock locked Safety switch not accessible

### Turnable centering block





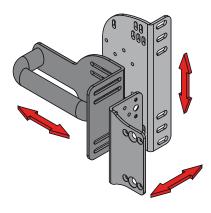


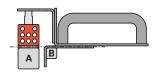
The symmetrical shape of the Lock-out device allows it to be applied on swing and sliding doors, both right and left, not altering either its centering function nor the possibility to apply one or more padlocks

#### Adaptability and installation on different profiles

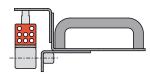
The slots on the three brackets applied on the door allow independent adjustments on 3 axis, in order to provide an extremely easy assembling without any modification on the protection structure. The adjustments allow to apply the handle on door profiles of different dimensions, from 40x40 mm to 60x60 mm (A) on posts and from 20x20 mm to 40x40 mm (B) on the door. The brackets are joined between them through antitampering screws.

Thanks to its vertical design, the bracket containing the safety switch and the Lock-out device doesn't stick out more than the posts.

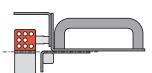




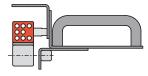
Swing door and jamb frontally aligned



Swing door and jamb axially aligned



Sliding door and jamb frontally aligned



Sliding door and jamb axially aligned

#### **Code structure**

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

### **VF AP-P11A-200P**

#### LOCK OUT device

- 1 LOCK OUT device
- 0 centering block only
- 2 LOCK OUT device with 100 N holding force

#### Brackets for installation purposes

- A FD ••••
- FG ••••• В
- Z without plate (B) for brackets FG
- without plate (A) for brackets FD

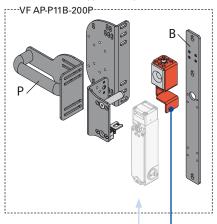
#### Handle

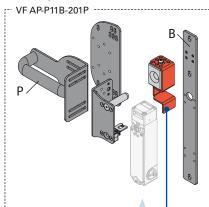
- P plastic handle
- M metal handle

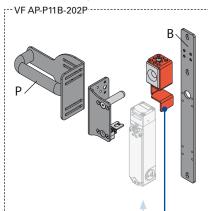
#### Plate configuration

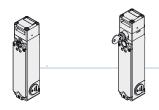
- 200 configuration with adjustable "L" plate for door profiles
- 201 configuration with adjustable plain plate for door profiles
- **202** configuration without adjustable plate for door profiles

Note: the handle is supplied complete with switch actuator and fixing screws for the handle, the switch, the actuator, and between the plates.









FG •••D1D•• Safety switch with solenoid and separate actuator

page 93

FG •••D5D••

Safety switch with solenoid and separate actuator. With key release page 93



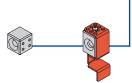
Safety switch with solenoid and separate actuator. With key release and emergency release hutton

page 93



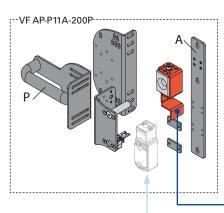
Safety switch with solenoid and separate actuator.

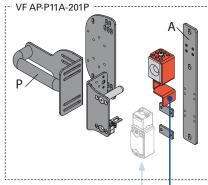
With emergency release page 93



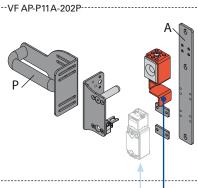
Centering block only

With LOCK OUT











FD •93-M2

Safety switch with separate actuator



FD •99-M2 Safety switch with separate actuator and key release

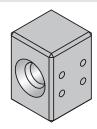
page 135

0 Centering block only

With LOCK OUT device

product options accessory sold separately

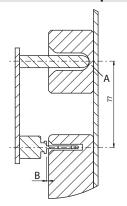
#### Sturdiness and simplicity



Its special design and materials allow the safety handle to be used in heavy applications or with sturdy wideranging (700 mm minimum) protections. In particular:

- 4 and 5 mm sturdy painted brackets.
- Stainless steel single body centering block
- Stainless steel centering pin with a large diameter.
- Actuator maximum holding force equal to 2500N (versions with FG switches).
- Stainless steel anti-tampering bolts and screws and elastic washers (safety inserts excluded, see page 147).

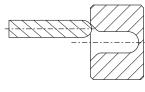
#### **Mechanical stop**

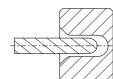


When the door closes the metal pin goes to the bottom of the centering block (A) before the actuator hits the housing of the switch, leaving a distance of security (B), thus avoiding any damage.

The metal pin only hits surfaces which transmit the shock to the structure but not to the switch, regardless of whether the lock-out device is open or closed.

#### Centering





The centering of the pin on the block, both made of stainless steel, forces the alignment between actuator and switch, ensuring a proper insertion without risk of collisions

It allows to safely realign the protection to the frame, even with heavy misalignment.

#### Holding force 100 N

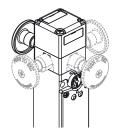




A version of the lock-out device with a holding force equal to 100 N is available on request. This new optional function keeps the handle in its limit-stop closed position, and makes it necessary to exert a moderately energetic pull to open the door. Ideal for all those applications where several doors are unlocked simultaneously, but only one is actually opened, this device keeps all the unlocked doors in position, preventing them from being opened by any vibration or gusts of wind. Machine restarting

will therefore be very quick, since it will no longer be necessary to reposition to their limit stop the unlocked doors which may have been inadvertently opened.

#### **Emergency release button (FG series)**

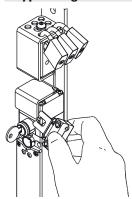


For FG series switches with actuator lock is available an emergency push button which, oriented towards the inside of the machinery, allows the exit of the operator accidentally trapped, even in case of total blackout.

Pushing the button, it will be actuated the same function of the auxiliary release device. To reset the switch, just return the button to its initial position.

The emergency button can be rotated, is available with different lengths and it is fixed to the switch by a screw, so to allow the installation of the switch inside or outside the guards.

#### Bypassing with single actuators not possible



Once operated and locked the lock-out device, the actuator entry of the switch is no longer accessible.

An operator who has a second separate actuator can not by-pass the device block and operate the switch.

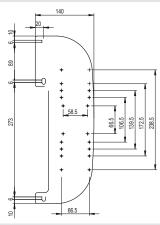
#### Shaped plate



Article	Description
VF AP-C001	Lateral shaped plate for button panel



The shaped plate can be applied under the switch fixing plate. It can be fitted at the right or at the left, it is supplied with holes and used to fasten the boxes for Pizzato Elettrica EROUND push-button panels by means of commercial self-threading screws. See ES series on page 105 of the Pizzato Elettrica general catalogue HMI.



#### Safety inserts kit



Kit with 3 pcs hexagonal 1/4" Connection safety inserts. DIN 3126, C 6.35. Hexagonal impression with hole.

The P-Kube safety handle is provided with tamper-proof screws. Use of the 3 safety inserts of the kit is compulsory.

Article composition VF AP-K01

Qty	Description	0	Length
1	Hexagonal 1/4" insert $igodot$ for M5 screws	3 mm	25 mm
1	Hexagonal 1/4" insert $\Omega$ for M6 screws	4 mm	25 mm
1	Hexagonal 1/4" insert $\bigcirc$ for M8 screws	5 mm	25 mm

#### Adhesive labels for emergency release button

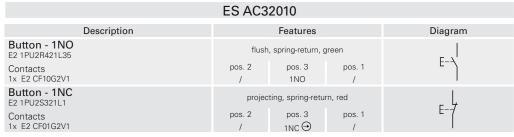


Polycarbonate yellow adhesive, rectangular 300x32 mm, red writing. Applied on the internal part of the jamb it helps finding the emergency release button.

Article	Description and language	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSHTO EXIT	eng
VF AP-A1AGR04	ZUM OFFNEN DRUCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	нажать для выхода	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

#### Complete housings for shaped plate





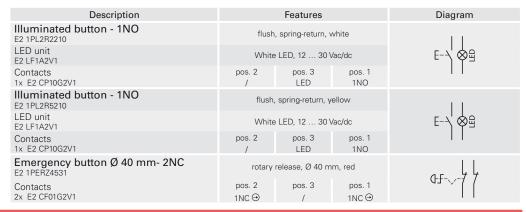


### ES AC32043

Description		Features		Diagram
Indicator light E2 1 LA210	white			
LED unit E2 LF1A2V1	White	ELED, 12 30 \	/ac/dc	
Button - 1NO E2 1PU2R4210	flush, spring-return, green		E-7	
Contacts 1x E2 CF10G2V1	pos. 2	pos. 3 1NO	pos. 1	E



#### ES AC33047





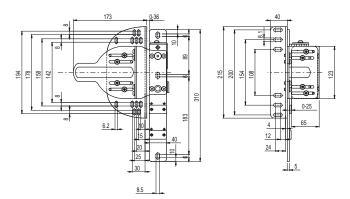
Accessories See page 287



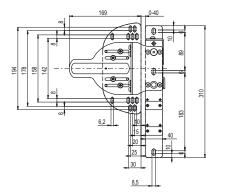
### **Dimensional drawings**

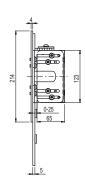
All measures in the drawings are in mm

### Safety handle VF AP-P1•A-200•

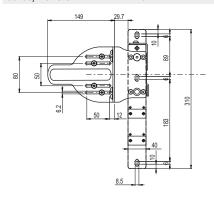


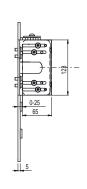
### Safety handle VF AP-P1•A-201•



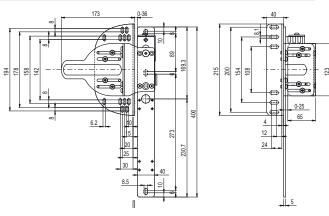


#### Safety handle VF AP-P1•A-202•

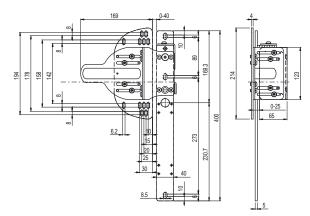




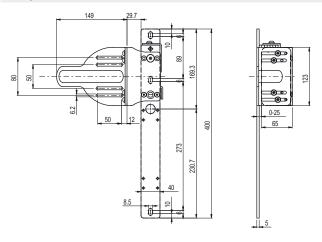
### Safety handle VF AP-P1•B-200•



Safety handle VF AP-P1 • B-201 •



### Safety handle VF AP-P1•B-202•



→ The 2D and 3D files are available at www.pizzato.com

#### Description



To apply safety switches on machinery guards we must confront with practical issues relating to ease of installation, precise mechanical movements of the guard, the occurrence of critical environmental conditions. Moreover, frequently the guards are used by clumsy operators and in some cases even by persons not qualified or not familiar with the operative principles of machineries.

These problems become important when the guard is a door to a protected area. The physical dimensions of this type of guard and the related construction tolerances cause problems of alignment with the consequent risk of damage to the security devices.

The new safety handle VF AP-S arises from Pizzato Elettrica twenty-five-year experience in safety sector.

This integrated closing device can be applied on guards or protections of perimetric safety barriers, where it is required control on access to dangerous areas of a machinery or plant.

The new safety handle VF AP-S unlike other products on the market, combines its own characteristics of compactness and lightness deriving from its sliding movement, with its sturdiness, this last one being a characteristic present in superior models which, though, are heavier, bigger and structurally more complex.

### Structure

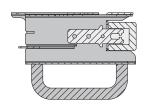
The light and compact VF AP-S handle has a metallic structure, galvanized and painted, and a plastic or aluminium handle ergonomically studied to give a more comfortable hold and to ease the use of the handle itself.

The absence of screws and detachable components prevent any tampering.

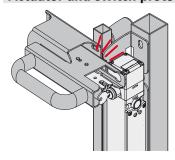
#### Centering

The "C" shape of the handle final part allows the device centering in case of misalignment between guard and frame. This way there is the best alignment between switch and actuator preventing any damage due to possible collisions.





## Actuator and switch protection

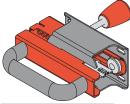


The structure of the handle and of the switch fixing bracket allows the positioning of both the switch and the actuator safe from dangerous collisions. Impacts due to wrong operation are completely discharged on the handle structure.

#### Handle lock positions

There is a snapping device which keeps the handle locked in two positions: when it is open, in order to increase the actuator holding force and when it's retracted to avoid unwanted opening due to machinery vibrations.

#### Internal lever for emergency opening

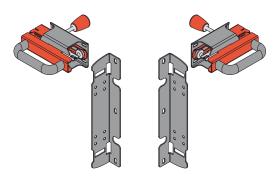


Optional lever for emergency opening from inside: it allows the exit of staff accidentally trapped inside the dangerous area. Only to be combined with switches without lock (e.g. FD •93-M2) or with emergency release button (e.g. FG •••D6D••).

#### Flexibility during installation

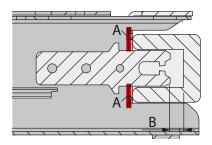
The symmetrical design allows the application on swing and sliding doors with right or left closing, no adjustment needed.

The slotted brackets and the wide actuator extraction travel (60 mm) allow to assemble and adjust the device on different profiles.



#### **Mechanical stop**

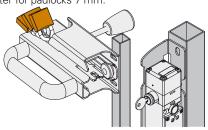
When closing the door there is a mechanical stop (A) whose function is to avoid possible impacts between actuator and switch leaving a safety distance (B) between these two elements and the switch housing.



#### **Padlocking option**

It is possible to apply up to 6 padlocks whose function is to prevent the door mechanical closing and consequently the casual switching of the contacts.

Hole diameter for padlocks 7 mm.



#### **Code structure**

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

### **VF AP-S13BP-200**

Brackets for installation purposes

**A** FD •••• **B** FG ••••••

Internal lever for emergency opening

P internal lever for emergency opening

**z** without internal lever for emergency opening

Plate configuration

001 without plate with aluminium handle

002 without plate with plastic handle

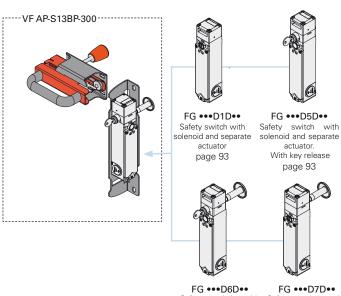
200 with plate for FG: with screwed aluminium handle

201 with plate for FD: with screwed aluminium handle

300 with plate for FG: with screwed plastic handle

301 with plate for FD: with screwed plastic handle

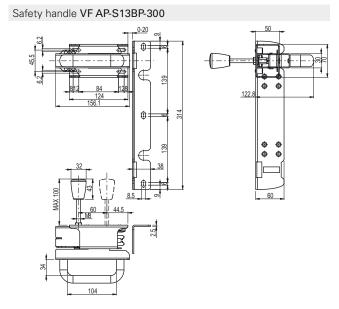
Note: the handle is supplied complete with switch actuator and fixing screws to affix the switch to the plate.

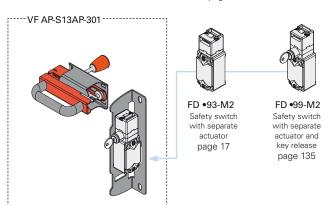


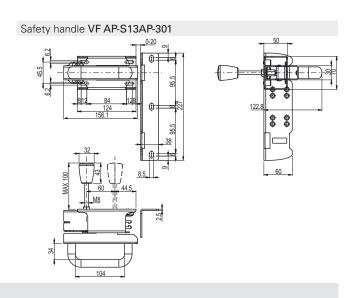
Safety switch with solenoid and separate actuator.

With key release and emergency release button page 93 FG •••D7D••
Safety switch with solenoid and separate actuator.
With emergency release button

page 93







#### Safety switches FD and FG series

Safety switch with separate actuator **FD series** 

#### Main features

- Metal housing, one conduit entry
- Protection degree IP67
- 9 contact blocks available
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts



Safety switch with solenoid and separate actuator FG series

#### Main features

- Actuator holding force 2800 N
- 30 contact blocks with 4 contacts
- Metal housing, three conduit entries M20
- Protection degree IP67
- Versions with key release and emergency release button
- Signalling LED
- Operation with energised or de-energised solenoid

### Safety handles P-KUBE 2

### **Description**



This integrated closing device can be applied on guards or protections of perimetric safety barriers, where it is required control on access to dangerous areas of a machinery or plant.

The new safety handle P-KUBE 2, which is installed in combination with the RFID safety switch with NG series block, provides an integrated locking system of the protections with related access control to dangerous areas; this new combination makes it possible to obtain, with a single device, an access control function with the maximum PL e safety level according to EN 13849-1 or SIL 3 according to EN 62061.

#### Maximum safety with a single device

PLE4SIL3 Constructed with redundant electronic technology, the NG series switches in combination with the P-KUBE 2 handle make it possible to create circuits having maximum PL e and SIL 3 safety levels by installing just one device on the protection. This avoids expensive wiring on the field and allows quicker installation. Inside the panel, the two electronic safety outputs must be connected to a safety module with OSSD inputs or to a safety PLC.

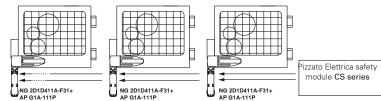
#### **Connection of several switches in series**

PLC+SIL3 One of the most relevant features of the NG in combination with the P-KUBE 2 handle line is the optional connection in series of several switches, up to a maximum number of 32 devices, while maintaining the maximum PL e safety level

prescribed by the EN 13849-1 standard and the SIL 3 safety level according to the EN 62061 standard.

This connection method is permitted in safety systems which, at the end of the chain, feature a safety module evaluating the outputs of last NG switch.

The fact that the PL e safety level can be maintained even with 32 switches connected in series indicates the presence of an extremely safe structure inside each individual device.



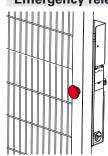
#### RFID actuators with high coding level

The NG series features an electronic system based on RFID technology to detect the actuator. This system gives a different coding to each



actuator and makes it impossible to tamper with a device by using another actuator belonging to the same series. The actuators may have millions of different coding combinations, and are therefore classified as actuators with a high coding level, according to EN ISO 14119.

#### **Emergency release button**



The release button, oriented towards inside the machinery, allows the exit of the operator accidentally trapped also in case of possible black-out and in any other state of operation. To reset the switch, just return the button to its initial position.

The anti-panic button can be freely lengthened by means of appropriate extensions, so that it can also be mounted on very thick uprights (see accessories).

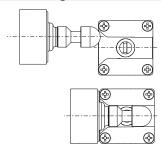
#### **High protection degree**



The NG series switches by Pizzato Elettrica, besides having an IP67 protection degree, have passed the test proving their IP69K protection degree according to the prescriptions established by the ISO 20653 standard.

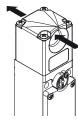
Therefore they are suitable for use in machineries subjected to intense washing with high pressure and high temperature water jets and for any condition or environment where a particular attention for cleanness and hygiene is required, such as in food or pharmaceutical industry.

#### Centering



The switch is provided with a wide centering inlet for the actuator pin. Such solution makes it easier to align the actuator with the hole found in the head during the fitting stage. Moreover, this solution drastically reduces any probable collisions between the actuator and the switch, also allowing it to be fitted on inaccurate doors.

### **Dustproof**



The switch is provided with a through hole for inserting the actuator and, thanks to this peculiarity, any dust which may go inside the actuator hole can always come out of the opposite side instead of being left there. Moreover, the lock pin is provided with an external diaphragm gasket which makes it suitable for any environment where dust is present.

#### Six LEDs for immediate diagnosis

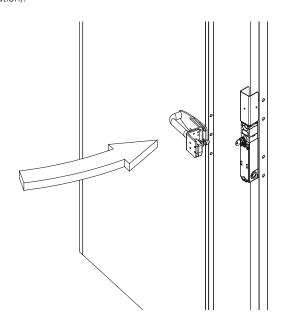


As the LEDs have been designed for quick immediate diagnosis, the status of each input and output is highlighted by one specific LED. This makes it possible to quickly identify the interruption points in the safe chain, which device is released, which door is opened and any errors inside the device. All that in a straightforward way without needing to decode complex blinking sequences.

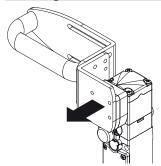
#### **Easy functioning**

No specific action sequences are required to open or close the door, but just one opening/closing movement.

In case of door blocked by a handle provided with a release button, you can open it in a single operation even if under strain (panic situation).

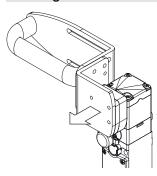


### Holding force of the locked actuator



The sturdy interlocking system guarantees the actuator a maximum holding force F<sub>2h</sub> of 7500 N. This is one of the highest values available on the market today, making this device suitable for severe heavy-duty applications.

#### Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several doors are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked doors in their position with a retaining force of 30 N $\sim$ , stopping any vibrations or gusts of wind from opening them.

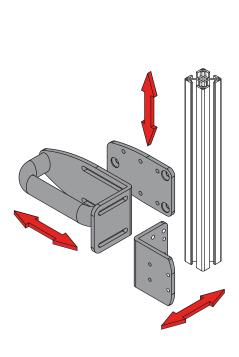
### Sturdiness and easy installation

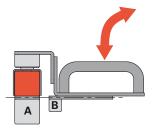
The handle has been manufactured with 5 mm thick brackets in painted steel. The slots found in the brackets enable independent adjustments, so as to guarantee extremely easy mounting, without needing to modify the existing protection structure.

The adjustments make it possible to apply the handle on aluminium profiles or steel frame having various dimensions, from 40x40 mm to 80x80 mm for the frame jamb (A) and from 20x20 mm to 40x40 mm for the door (B).

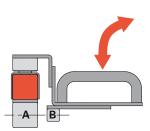
Mounting can be carried out indifferently on swing doors and sliding doors, either right-handed or left-handed.

The handle is supplied with all the components ready to be fixed at the correct distances by means of anti-tampering screws. The installer should only assemble the parts according to the application, set the chosen switch (provided separately) and make centering adjustments.

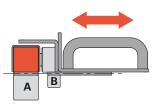




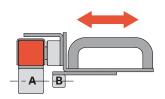
Swing door and jamb frontally aligned



Swing door and jamb axially aligned



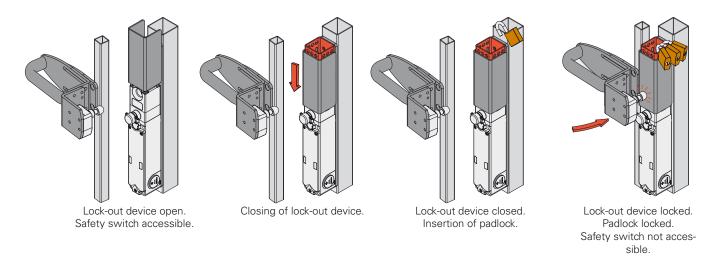
Sliding door and jamb frontally aligned



Sliding door and jamb axially aligned

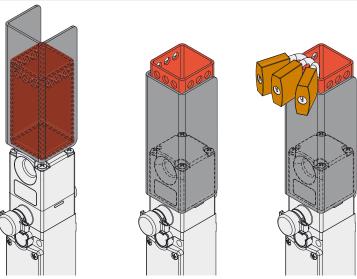
#### **Error-proof padlockable option**

The lock-out device is activated by means of a simple vertical sliding action; such movement makes the padlock holes only accessible in a fully screened position, so as to exclude incorrect fitting of the padlocks. The padlock hole diameter is 7 mm and up to 9 padlocks can be fitted. Screening on 3 sides allows the lock-out device to be used, without any adaptation, on swing and sliding doors, either right or left-handed, also thanks to the fact that the switch head can be quickly rotated on all four sides by turning the fixing screws.



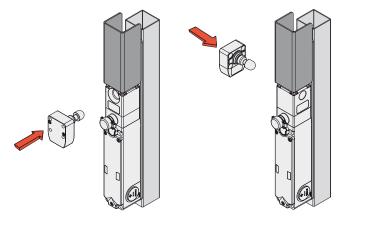
### LOCK OUT: maximum safety with just one movement

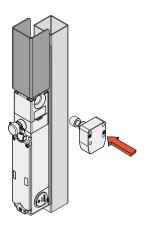
With one single operation, the lock-out device can close the centring hole found in the NG switch as well as screen the RFID recognition system, therefore locking both mechanical door closing and electrical switch commutation, and consequently preventing any accidental closing of the guard.



#### Turning of the head

Screening on 3 sides allows the lock-out device to be used, without any adaptation, on swing and sliding doors, either right or left-handed.





#### Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

### **AP G1A-111P**

### LOCK OUT device 1 LOCK OUT device without LOCK OUT device

Handle P plastic handle M metal handle **Z** without handle

## Fixing on frame A long plate

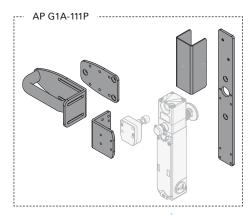
111 configuration with 3 adjustable plates 011 configuration with 2 adjustable plates

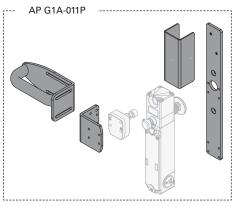
B short plate **Z** without plate

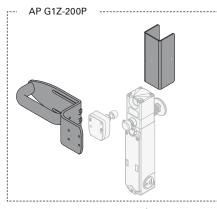
200 configuration with 1 fixed plate

Configuration of plates on doors

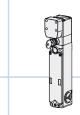
Note: the handle is supplied complete with fixing screws for the handle, the switch, and between the plates. For certain applications the LOCK OUT device is available separately: item AP G1Z-000Z.















The NG series safety switch is also available in other versions. For further information see page 117.

NG 2D1D411A-F31

Safety switch with lock, complete with separate actuator.

Safety switch with lock, complete with separate actuator. With key release

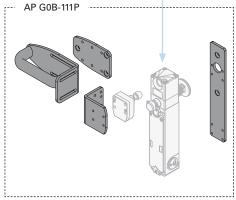
#### NG 2D5D411A-F31

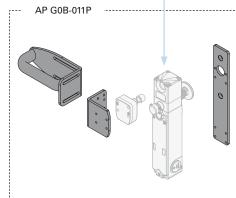
Safety switch with lock, complete with separate actuator. With key release and emergency release button

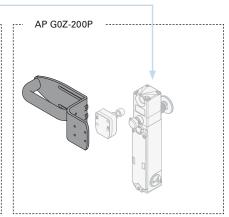
#### NG 2D7D411A-F31

Safety switch with lock, complete with separate actuator.

With emergency release button







accessory sold separately

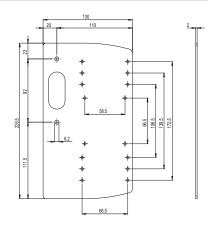
### **Shaped plate**



Article	
AP A001	
48	Γ.
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	-

Description
Lateral shaped plate for button panel

The shaped plate can be applied under the switch fixing plate. It can be fitted at the right or at the left, it is supplied with holes and used to fasten the boxes for Pizzato Elettrica EROUND push-button panels by means of commercial self-threading screws.



### Safety screws bits



Bits for safety screws with pin with ¼" hexagonal connection

Article	Description
VF VAIT1T25	Bits for M5 screws with Torx T25 fitting
VF VAIT1T30	Bits for M6 screws with Torx T30 fitting

### Adhesive labels for emergency release button



Polycarbonate yellow adhesive, rectangular 300x32 mm, red writing. Applied on the internal part of the jamb it helps finding the emergency release button.

Article	Description and language	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSHTO EXIT	eng
VF AP-A1AGR04	ZUM OFFNEN DRUCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	нажать для выхода	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

### Complete housings for shaped plate







ES AC32010				
Description		Features		Diagram
Button - 1NO E2 1PU2R421L35	flush	ı, spring-return, ç	green	F>
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 1NO	pos. 1 /	E)
Button - 1NC E2 1PU2S321L1	projecting, spring-return, red			
Contacts 1x E2 CF01G2V1	pos. 2 /	pos. 3 1NC →	pos. 1	E-7
FS AC32043				

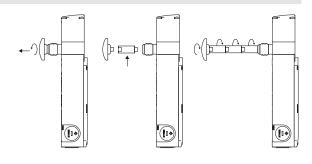
L3 AC32043				
Description		Features		Diagram
Indicator light E2 1ILA210		white		— ee
LED unit E2 LF1A2V1	White	ELED, 12 30 \	Vac/dc	
Button - 1NO E2 1PU2R4210	flush, spring-return, green			_
Contacts 1x E2 CF10G2V1	pos. 2	pos. 3 1NO	pos. 1 /	E\

ES AC33047				
Description		Features		Diagram
Illuminated button - 1NO E2 1PL2R2210	flush, spring-return, white		1.1	
LED unit E2 LF1A2V1	White	ED, 12 30	Vac/dc	E√, ♦₽
Contacts 1x E2 CP10G2V1	pos. 2	pos. 3 LED	pos. 1 1NO	
Illuminated button - 1NO E2 1PL2R5210	flush, spring-return, yellow		1.1	
LED unit E2 LF1A2V1	White LED, 12 30 Vac/dc		E\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
Contacts 1x E2 CP10G2V1	pos. 2	pos. 3 LED	pos. 1 1NO	11
Emergency button Ø 40 mm- 2NC E2 1PERZ4531	rotary release, Ø 40 mm, red			
Contacts 2x E2 CF01G2V1	pos. 2 1NC ⊕	pos. 3	pos. 1 1NC ⊕	O.F/-7 7



#### **Extensions for release button**

Article	Description	Drawing
VN NG-LP30	Metal extension for release button. For max. wall thick- ness of 30 mm	11 M10 20
VN NG-LP40	Metal extension for release button. For max. wall thick- ness of 40 mm	11 MH0 30
VN NG-LP50	Metal extension for release button. For max. wall thick- ness of 50 mm	11 M10 20 20
VN NG-LP60	Metal extension for release button. For max. wall thick- ness of 60 mm	11 M10 50

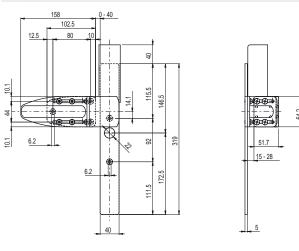


Metal extensions can be combined together until the required length is obtained. Do not exceed an overall length of 500 mm between the release button and the switch.

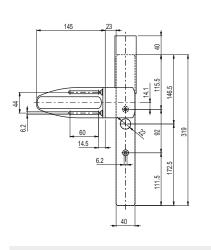
### **Dimensional drawings**

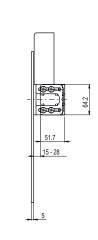
All measures in the drawings are in mm

### Safety handle AP G1A-111•

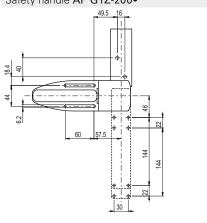


#### Safety handle AP G1A-011•

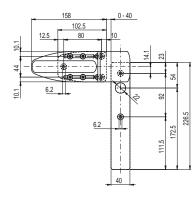


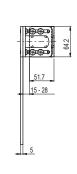


Safety handle AP G1Z-200•

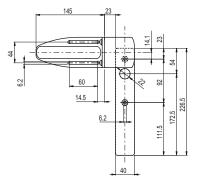


### Safety handle AP G0B-111•



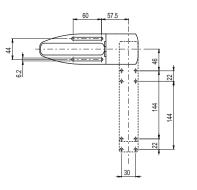


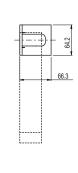
### Safety handle AP G0B-011•



51.7 15-28

### Safety handle AP G0Z-200•





Items with code on **green** background are stock items

→ The 2D and 3D files are available at www.pizzato.com

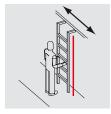
### Introduction to rope safety switches

#### **Description**



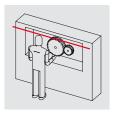
Pizzato Elettrica rope switches are the result of thirty years of experience and cooperation with the major industrial machine constructors. The range of products cover almost all industrial and many niche applications offering solutions for emergency stop as well as general start/stop commands. Emergency stop rope switches have been the first products to introduce in a small size, with patented solutions, the approval EN ISO 13850. Pizzato Elettrica offers also some accessories that have been designed and produced for safe and lasting utilisation, even under difficult environment conditions. Among the latest news we indicate the rope tightening and locking system type FAST (patented). These accessories have been designed to be easy to install as well as aesthetically pleasant for utilisation on machines of the last generation.













Conveyors

Moving stairs

Benders

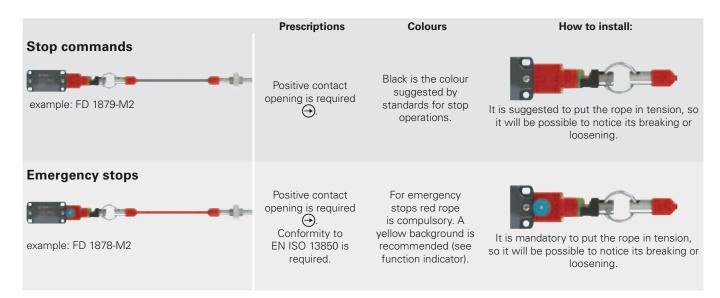
Lift compartment

Long bay machinery

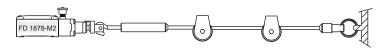
Complete perimeter protection

Rope switches are used to give different types of command:

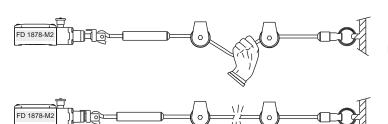
- For stop commands rope switches with positive contact opening are used, where the rope is tensioned in an intermediate position, so that even the control of its incidental breaking is possible.
- For emergency stop rope switches with positive contact opening in conformity with EN ISO 13850 are used, where the mechanical reset system that opens the contacts is independent from the rope actuating speed, regardless whether the rope is actuated or loosening. With this type of switch the reset system has to be restored by hand after each intervention.



### **Detection of pulled or cut rope**



Rope correctly mounted and in resting position, electric contacts closed.



Rope pulled by operator, electric contacts open.

Rope cut, electric contacts open.



#### New accessories for rope locking and tightening, FAST system

Pizzato Elettrica has designed and patented accessories specifically for faster installation of the rope of safety switches and to obtain an aesthetically more pleasant system.

The new accessories, in comparison with the traditional fixing system through carpentry material, have the following advantages:

- The installation is faster because only one screw is used for the fastening of every rope extremity, and the parts are prepared to ease the installation. Some practical tests have pointed out that the installation time is halved, reason for which it is named FAST.
- The system is aesthetically pleasant, because thread parts (which sometimes tear operators' dresses) and the rope extremities, usually fixed by heat-shrinkable sheath or adhesive tape, have been hidden.
- The rope is fixed without folds, thus reducing the rope stabilisation time and the possible re-calibrations of the rope tightening.

The system has been tested for correct function only if used with steel ropes of high quality like the ones Pizzato Elettrica usually supplies. See page 175.



#### Rope function indicator

These function indicators help in the visualization of the rope and its emergency function highlighting its presence as recommended by the standard EN ISO 13850 chap. 4.5.1 and 4.4.5.

They are fixed on the rope through screws and thanks to their handle-shape make the operation easier. The indicators can be supplied with different texts in several languages.



#### **Indicator lights**

Sometimes it is useful to have a visible local signal to identify when or which rope switch has been actuated. The Pizzato Elettrica signal lamps have been created for this requirement, and they have been designed to be directly fixed on the treaded entries of the switches These light indicators are sturdy, have IP67 protection degree and accept any BA9 electric bulb connection with power up to 3 W. The light indicators are

decomposable in two parts for bulb replacement without removing the lamp holder from the switch, and their inner part can rotate in such a way that it can be wired without any risk of kinking the wires. Three different semitransparent or transparent cover colours are available.

The possibility to have rope switches with 3 pole contacts allows the building of plants where each switch has two NC contacts with positive opening for the safety chain, and one NO contact for the light indicator.

### Safety springs

Some rope safety switch applications require ropes with particularly long rope lengths. With day/night changes of temperature, the ropes are lengthened or shortened in proportion to the rope length, to the change of temperature and to the coefficient of expansion of the steel. The changes of the rope length do not have linear repercussions on the switch, because the very long ropes are regularly sustained by supports that modify the linearity of the system. As the safety switches have to be installed stretching the rope inside the working area of the switch, it is possible that for particularly long ropes or particularly high



changes of temperature there will be the unwanted activation of the switch. To reduce the effect of the changes of the temperature, it is possible to install a safety spring at the opposite extremity of the switch, so the rope elongation is equally divided between the two devices. The safety spring has been made to have an elastic coefficient equal to the spring inside the switch. The safety spring has also a stop ring that, in case of emergency actuation, let the rope traction to work only on the switch. See page 175.

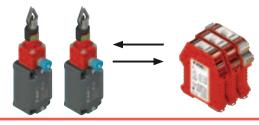
### Pulleys for rope in stainless steel



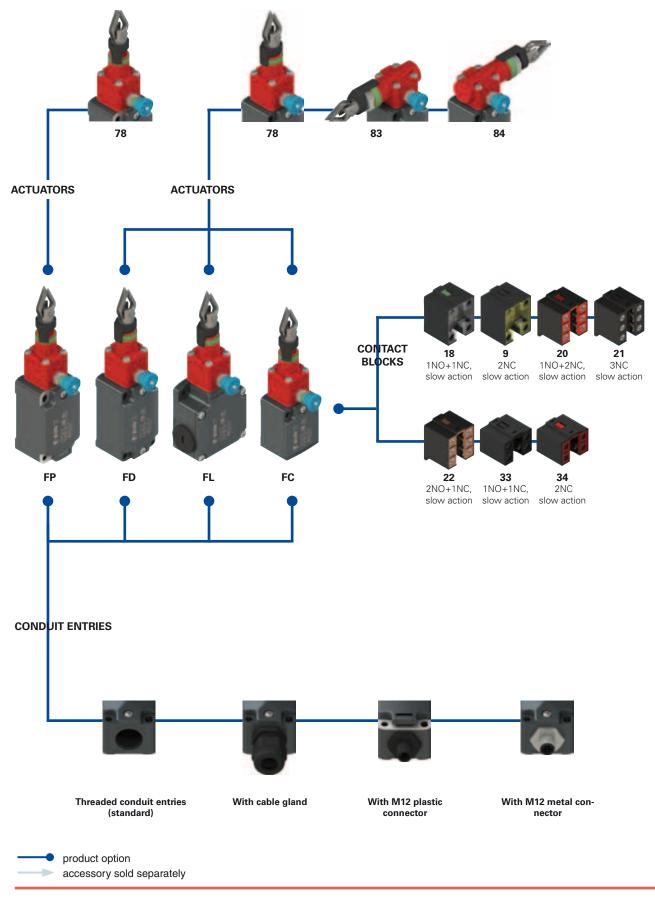
The pulleys in stainless steel are used in applications where the rope is too long, to support its length or bend its route. Two sturdy pulleys have been designed to avoid the deformation and allow the rope to remain in its seat also when it's activated energetically. The angular pulley has been designed with a particular shape and with a slotted fixing hole to make the installation easier and to maintain the rope to a correct distance from guard edges.

### Safety modules

The rope safety switches and the mushroom-head push buttons inserted in the emergency chains can be connected with the Pizzato Elettrica safety modules in order to obtain safety circuits up to PL e in accordance with EN ISO 13849. Safety modules with instantaneous and delayed contacts are available for the realization of emergency circuits type 0 (immediate stop) or type 1 (monitored stop).



## Selection diagram



#### **Code structure** Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office. FD 1878-Ambient temperature Housing -25°C ... +80°C (standard) FD metal, one conduit entry **T6** -40°C ... +80°C FL metal, three conduit entries FP technopolymer, one conduit entry Pre-installed cable glands or connectors Contact blocks without cable gland or connector (standard) 18 1NO+1NC, slow action **K23** cable gland for cables Ø 6...Ø 12 mm 2NC, slow action .... 20 1NO+2NC, slow action K50 M12 metal connector, 5 poles 21 3NC, slow action 22 2NO+1NC, slow action Please contact our technical service for the complete list of possible 33 1NO+1NC, slow action 34 2NC, slow action Actuating head Threaded conduit entry 78 longitudinal head M2 M20x1.5 (standard) 83 left transversal head (FD-FL housing only) PG 13.5 84 right transversal head (FD-FL housing only)

Contact type

silver contacts (standard)

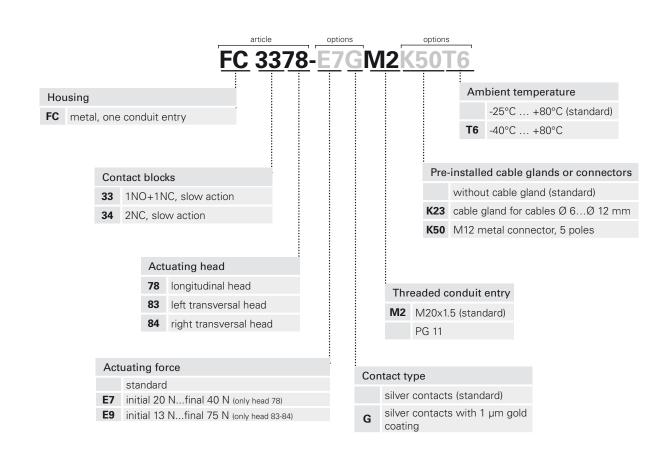
silver contacts with 1 µm gold

Actuating force

standard

E7 initial 20 N...final 40 N (only head 78)

E9 initial 13 N...final 75 N (only head 83-84)



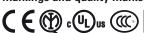
### Safety rope switch with reset for emergency stop



#### Main features

- Metal or plastic housing, from one to three conduit entries
- Protection degree IP67
- In conformity with EN ISO 13850
- 7 contact blocks available
- Versions with vertical or horizontal actuation
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts

#### Markings and quality marks:



IMQ approval: EG605 UL approval: E131787

CCC approval: 2007010305230000

(FD-FL-FC series) 2007010305230014

(FP series)

EAC approval: RU C-IT ДМ94.B.01024

#### **Technical data**

#### Housing

FP series housing made of glass fiber reinforced technopolymer, self-extinguishing,

shock-proof and with double insulation:

FD, FL and FC series: metal housing, baked powder coating.

FD, FP, FC series: one threaded conduit entry: M20x1.5 (standard) FL series - three threaded conduit entries: M20x1.5 (standard)

Protection degree: IP67 acc. to EN 60529 with cable gland of equal or higher

protection degree

#### General data

For safety applications up to: SIL 3 acc. to EN 62061 PL e acc. to EN ISO 13849-1

Safety parameters:

B<sub>10d</sub>: 2,000,000 for NC contacts Service life: 20 years

Ambient temperature: -25°C ... +80°C
Max. actuation frequency: 1 cycle / 6 s

Mechanical endurance: 1 million operating cycles<sup>1</sup>

Max. actuation speed: 0.5 m/s
Min. actuation speed: 1 mm/s

Tightening torques for installation: see pages 297-308

(1) One operation cycle means two movements, one to close and one to open contacts, as defined in EN 60947-5-1.

#### Max. cable cross section (flexible copper strands)

Contact blocks 20, 21, 22, 33, 34:

min. 1 x 0.34 mm² (1 x AWG 22)

max. 2 x 1.5 mm² (2 x AWG 16)

Contact blocks 18, 9:

min. 1 x 0.5 mm² (1 x AWG 20)

max. 2 x 2.5 mm² (2 x AWG 14)

#### In conformity with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN 60529, EN ISO 13850, EN 418, UL 508, CSA 22.2 No.14 . Approvals:

IEC 60947-5-1, UL 508, CSA 22.2 No.14, GB14048.5-2001.

#### In conformity with the requirements of:

Low Voltage Directive 2006/95/EC, Machinery Directive 2006/42/EC and

EMC Directive 2004/122/EC.

### Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1.

# ⚠ If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter utilization requirements from page 297 to page 308.

#### **Electrical data Utilization category** Thermal current (Ith): Alternating current: AC15 (50÷60 Hz) Rated insulation voltage (Ui): 500 Vac 600 Vdc 250 400 500 Ue (V) 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34) without Rated impulse withstand voltage (U<sub>imp</sub>): le (A) 6 4 4 kV (contact blocks 20, 21, 22, 33, 34) 1000 A acc. to EN 60947-5-1 type alV fuse 10 A 500 V 3 Direct current: DC13 Conditional short circuit current: 250 125 Ue (V) 24 Protection against short circuits: 6 le (A) 1.1 0.4 Pollution degree: Alternating current: AC15 (50÷60 Hz) with M12 connector 4 and 5 poles Thermal current (Ith): 4 A Ue (V) 24 120 250 Rated insulation voltage (Ui): 250 Vac 300 Vdc le (A) 4 M12 c Protection against short circuits: type gG fuse 4 A 500 V Direct current: DC13 125 250 Pollution degree: Ue (V) 24 le (A) 0.411 with M12 connector 8 poles Alternating current: AC15 (50÷60 Hz) Ue (V) 24 Thermal current (lth): 30 Vac 36 Vdc le (A) 2 Rated insulation voltage (Ui): Protection against short circuits: type gG fuse 2 A 500 V Direct current: DC13 24 Ue (V) Pollution degree: le (A) 2

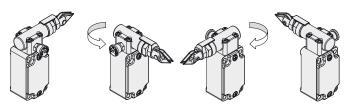


#### **Description**



These rope operated safety switches are installed on machines or conveyor belts, to activate the emergency stop of the machine on every hand intervention on the rope, from any point. They allow cost savings on machines of medium-large size, where normally many emergency stop push buttons can be replaced by one single switch. Provided with self-control function, they constantly check their correct operation, signalling with the opening of the contacts an eventual loosening or breaking of the rope. These safety switches keep the contacts open after their activation, even if the rope is left free, until they are reset.

#### Orientable heads



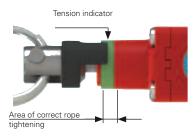
Removing the four fastening screws, in all switches, it is possible to rotate the head in 90° steps.

#### **Extended temperature range**

This range of switches is also available in a special version with an ambient operating temperature range of -40°C to +80°C.

They can be used for applications in cold stores, sterilisers and other devices with low temperature environments. Special materials that have been used to realize these versions, maintain unchanged their features also in these conditions, widening the installation possibilities.

#### Adjustment point indicator of the rope



All switches are provided with a green ring that shows the area of the correct tightening of the rope. The installer has only to tighten the rope until the black indicator will be in the middle of the green area. In this position it is possible to reset the switch, pulling the blue button, and to close the

electrical safety contacts.

If a traction (or loosening) of the rope it is high enough to permit the black indicator to go outside the correct tension area, the safety contacts are opened and the reset device is triggered.



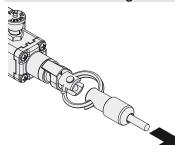
All devices are indelibly marked with a dedicated laser system that allows the marking to be also suitable for extreme environments. This system that does not use labels, prevents the loss of plate data and the marking is more resistant over time.

#### **Protection degree IP67**

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to IEC 60529.

They can therefore be used in all environments where the maximum protection of the housing is required.

#### Reduced actuating force



These switches can be supplied with reduced hardness internal springs on request. This makes it possible to reduce the physical effort required to actuate the switch, whilst maintaining the actuating stroke of the electrical contacts unchanged. Particularly suitable for spans of reduced dimensions, they must always be matched to the suspension of the rope pulley.

#### Indicator for the state of the reset





If the rope stretching indicator is in the correct operation area, it is possible to close the electric safety contacts pulling the blue reset button. The green ring signal allows to know the reset condition auickly.

#### Characteristics approved by IMQ

Rated insulation voltage (Ui): 500 Vac

400 Vac (for contact blocks 20, 21, 22, 33, 34)

Conventional free air thermal current (Ith): 10 A

Protection against short circuits: type aM fuse 10 A 500 V

Rated impulse withstand voltage (U<sub>imp</sub>): 6 kV

4 kV (for contact blocks 20, 21, 22, 33, 34)

Protection degree of the housing: IP67 MV terminals (screw terminals)

Pollution degree 3

Utilization category: AC15

Operating voltage (Ue): 400 Vac (50 Hz)

Operating current (le): 3 A

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X Positive opening of contacts on contact blocks 18, 9, 20, 21, 22, 33, 34

In conformity with standards: EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2006/95/EC.

Please contact our technical service for the list of approved products.

#### Characteristics approved by UL

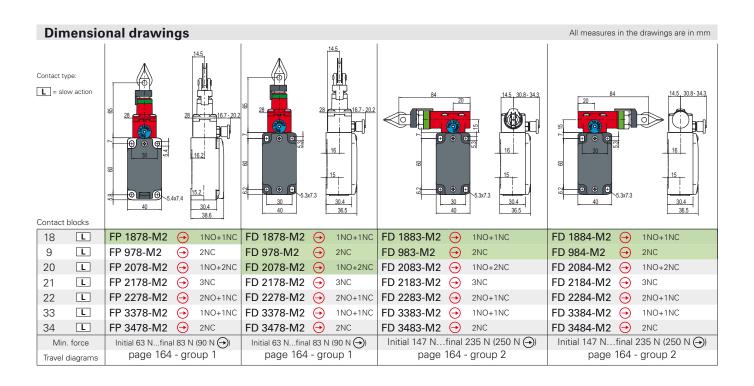
Utilization categories Q300 (69 VA, 125 ... 250 Vdc) A600 (720 VA, 120 ... 600 Vac)

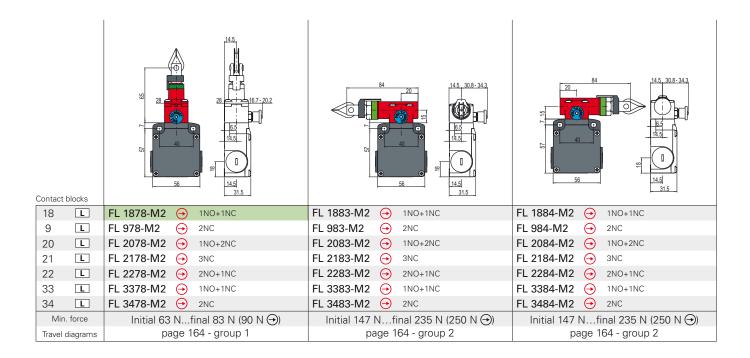
Data of housing type 1, 4X "indoor use only", 12, 13

For all contact blocks use 60 or 75 °C copper (Cu) conductor, rigid or flexible, wire size AWG 12-14. Terminal tightening torque of 7.1 lb in (0.8 Nm).

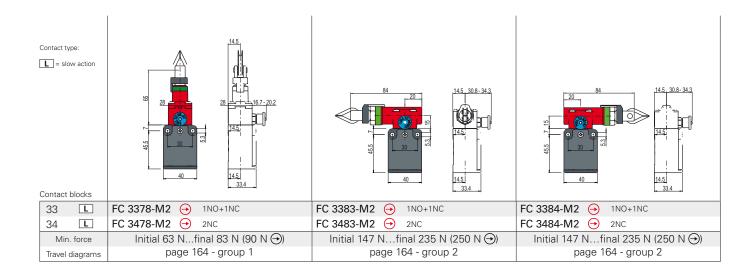
In conformity with standard: UL 508, CSA 22.2 No.14

Please contact our technical service for the list of approved products.



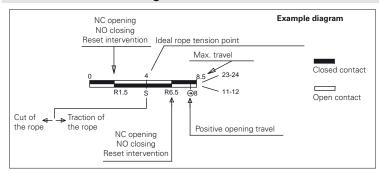






#### How to read travel diagrams

All measures in the diagrams are in mm

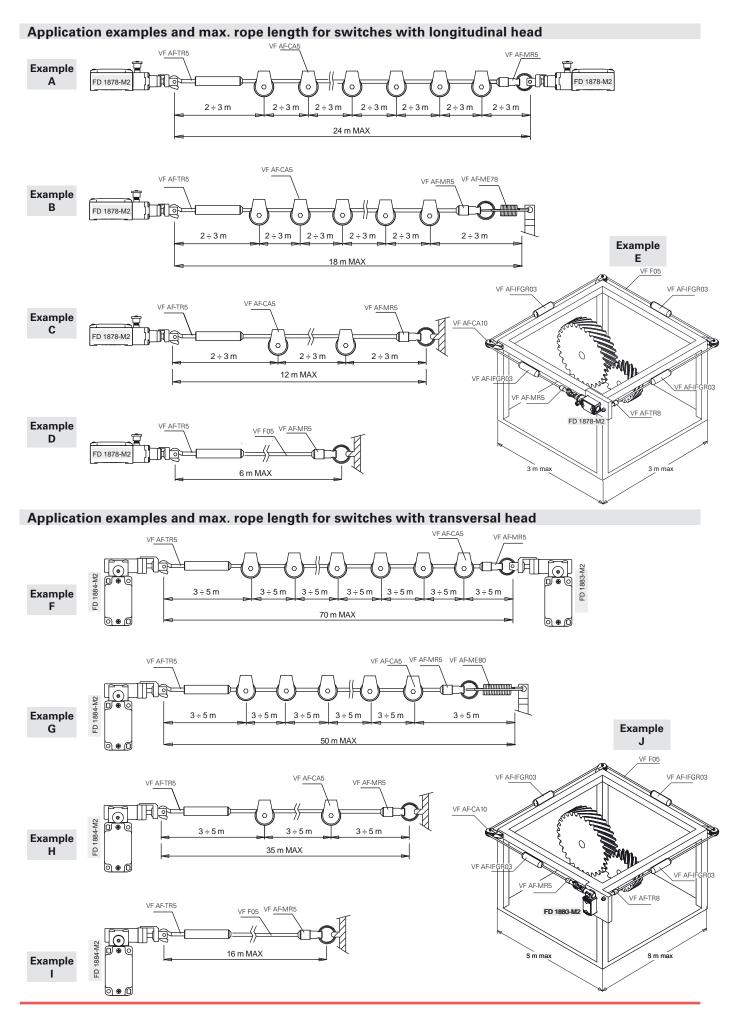


### Travel diagrams table

#### Group 1 Group 2 Contact blocks R12 1NO+1NC 9 2NC ⊕8 8.5 ⊕14<sub>\_16</sub> 20 1NO+2NC ⊕8<sub>8.5</sub> ⊕14<sub>16</sub> 21 3NC ⊕14<sub>16</sub> 2NO+1NC ⊕8\_8.5 ⊕14 <sub>16</sub> 1NC+1NO 2NC

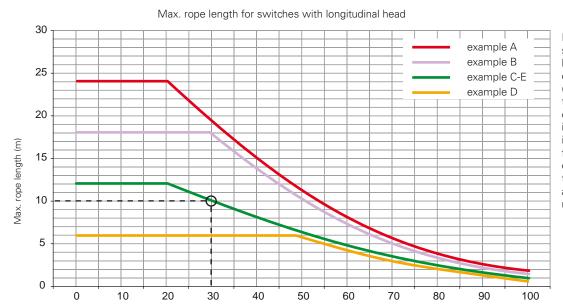
### IMPORTANT:

In safety applications, actuate the switch at least up to the positive opening travel shown in the travel diagrams with symbol  $\bigcirc$ . Operate the switch at least with the positive opening force, indicated between brackets below each article, aside the minimum force value.

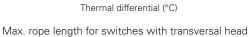


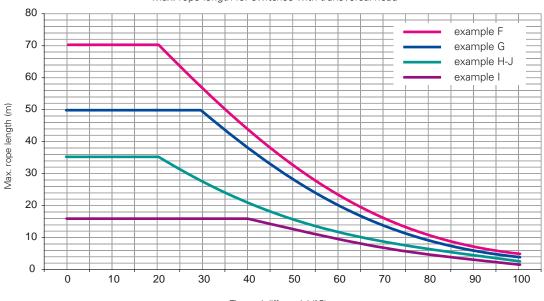


### Max. rope length



the diagram, suggested max. rope lengths with regard to changes of temperature (thermal differential) to which the switch is expected to be exposed in the working area are For indicated. instance, for an installation acc. to example C which expects a thermal differential of 30°C, a max. rope length of 10 meters is suggested.

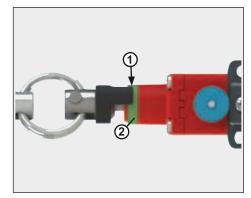




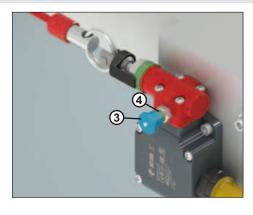
Thermal differential (°C)

Important: The above data are guaranteed only using original rope and accessories. See page 175.

### Adjustment of the operating point

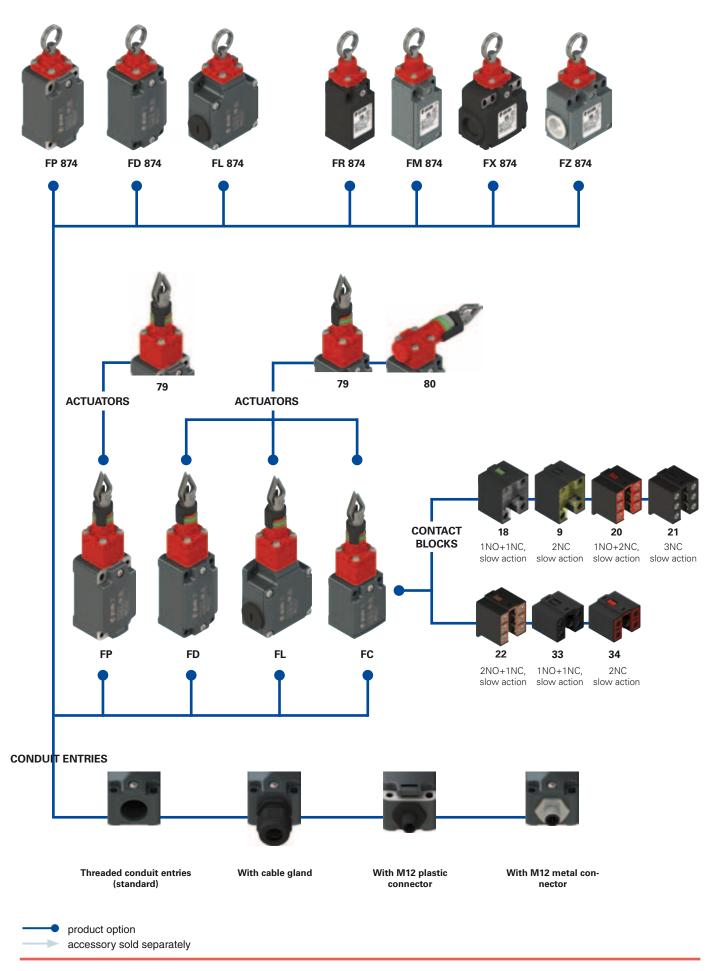


Tighten the rope connected to the switch, until the end of the indicator (1) reaches about the middle of the green ring (2)



Pull the knob (3) in order to close the safety contacts inside the switch. Below the knob a green ring (4) will be disclosed.

## Selection diagram



#### **Code structure** Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office. **GM2K50** Ambient temperature Housing -25°C ... +80°C (standard) FD metal, one conduit entry FL metal, three conduit entries **T6** -40°C ... +80°C FP technopolymer, one conduit entry Pre-installed cable glands or connectors Contact blocks without cable gland or connector (standard) 18 1NO+1NC, slow action K23 cable gland for cables Ø 6...Ø 12 mm 9 2NC, slow action 20 1NO+2NC, slow action K50 M12 metal connector, 5 poles 21 3NC, slow action 22 2NO+1NC, slow action 33 1NO+1NC, slow action Please contact our technical service for the complete list of possible 34 2NC, slow action Actuating head Threaded conduit entry 79 longitudinal head M2 M20x1.5 (standard) 80 transversal head (FD-FL housing only) PG 13.5 Actuating force Contact type standard silver contacts (standard) E7 initial 20 N...final 40 N (only head 79) silver contacts with 1 µm gold E9 initial 13 N...final 75 N (only head 80) FC 3379-E7GM2K50 Housing Pre-installed cable glands FC metal, one conduit entry without cable gland (standard) **K23** cable gland for cables Ø 6...Ø 12 mm Contact blocks K50 M12 metal connector, 5 poles 33 1NO+1NC, slow action 34 2NC, slow action Actuating head Threaded conduit entry Ambient temperature 79 longitudinal head M2 M20x1.5 (standard) -25°C ... +80°C (standard) -40°C ... +80°C 80 transversal head PG 11 Actuating force Contact type standard silver contacts (standard) initial 20 N...final 40 N (only head 79) silver contacts with 1 µm gold E9 initial 13 N...final 75 N (only head 80) coating FD 874-E7GM2 Housing Pre-installed cable glands or connectors FD metal, one conduit entry without cable gland or connector (standard) FL metal, three conduit entries K23 cable gland for cables Ø 6...Ø 12 mm technopolymer, one conduit entry ... **FR** technopolymer, one conduit entry K50 M12 metal connector, 5 poles FM metal, one conduit entry **FX** technopolymer, two conduit entries FZ metal, two conduit entries Please contact our technical service for the complete list of possible Actuating force standard Threaded conduit entry Ambient temperature E7 initial 20 N...final 40 N M2 M20x1.5 (standard) -25°C ... +80°C (standard) Contact type **T6** -40°C ... +80°C M1 M16x1.5 (FR-FX housing only) silver contacts (standard) PG 13.5 G silver contacts with 1 μm gold coating PG 11 (FR-FX housing only)



#### Main features

- Metal or plastic housing, from one to three conduit entries
- Protection degree IP67
- •7 contact blocks available
- Versions with vertical or horizontal actuation
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts

#### Markings and quality marks:



IMQ approval: EG605 (FD-FL-FP-FC series)

EG610 (FR-FX series) EG609 (FM-FZ series)

UL approval: E131787

CCC approval: 2007010305230000

(FD-FL-FC series) 2007010305230014 (FP series) 2007010305230013 (FR-FX series)

2007010305229998

(FM-FZ series)

EAC approval: RU C-IT ДМ94.B.01024

#### **Technical data**

#### Housing

FP, FR, FX series housing made of glass fiber reinforced technopolymer, self-extinguishing, shock-proof and with double insulation:

FD, FL, FC, FM, FZ series: metal housing, baked powder coating.

FD, FP, FC, FR, FM series - one threaded conduit entry: M20x1.5 (standard)

FX series - two knock-out threaded conduit entries: M20x1.5 (standard)
FZ series - two threaded conduit entries: M20x1.5 (standard)
FL series - three threaded conduit entries: M20x1.5 (standard)
Protection degree: IP67 acc. to EN 60529 with

cable gland having equal or higher

protection degree

#### General data

For safety applications up to: SIL 3 acc. to EN 62061 PL e acc. to EN ISO 13849-1

Safety parameters:

B<sub>10d</sub>: 2,000,000 for NC contacts

Service life: 20 years

Ambient temperature: -25°C ... +80°C

Max. actuation frequency: 1 cycle / 6 s

Mechanical endurance: 1 million operating cycles<sup>1</sup>

Max. actuation speed: 0.5 m/s Min. actuation speed: 1 mm/s

Tightening torques for installation: see pages 297-308

(1) One operation cycle means two movements, one to close and one to open contacts, as defined in EN 60947-5-1.

#### Cable cross section (flexible copper strands)

Contact blocks 20, 21, 22, 33, 34:

min. 1 x 0.34 mm² (1 x AWG 22)

max. 2 x 1.5 mm² (2 x AWG 16)

Contact blocks 18, 8, 9:

min. 1 x 0.5 mm² (1 x AWG 22)

max. 2 x 2.5 mm² (2 x AWG 14)

#### In conformity with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN 60529, UL 508, CSA 22.2 No.14.

#### Approvals:

IEC 60947-5-1, UL 508, CSA 22.2 No.14 , GB14048.5-2001.

#### In conformity with the requirements of:

Low Voltage Directive 2006/95/EC, Machinery Directive 2006/42/EC and EMC Directive 2004/108/EC.

#### Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1.

# ⚠ If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter utilization requirements from page 297 to page 308.

#### **Electrical data Utilization category** Thermal current (Ith): Alternating current: AC15 (50÷60 Hz) Rated insulation voltage (Ui): 500 Vac 600 Vdc 250 400 500 Ue (V) 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34) without Rated impulse withstand voltage (U<sub>imp</sub>): le (A) 6 4 4 kV (contact blocks 20, 21, 22, 33, 34) 1000 A acc. to EN 60947-5-1 type alV fuse 10 A 500 V 3 Direct current: DC13 Conditional short circuit current: 250 125 Ue (V) 24 Protection against short circuits: 6 le (A) 1.1 0.4 Pollution degree: Alternating current: AC15 (50÷60 Hz) with M12 connector 4 and 5 poles Thermal current (Ith): 4 A Ue (V) 24 120 250 250 Vac 300 Vdc le (A) 4 Rated insulation voltage (Ui): Protection against short circuits: type gG fuse 4 A 500 V Direct current: DC13 125 250 Pollution degree: Ue (V) 24 le (A) 0.411 Alternating current: AC15 (50÷60 Hz) Ue (V) 24 Thermal current (lth): with M12 c nector 8 pc 30 Vac 36 Vdc le (A) 2 Rated insulation voltage (Ui): Protection against short circuits: type gG fuse 2 A 500 V Direct current: DC13 24 Ue (V) Pollution degree: le (A) 2

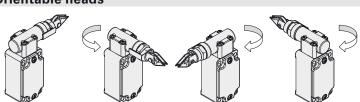
#### **Description**



These rope operated safety switches are installed on machines or conveyor belts, to activate the simple stop of the machine on every hand intervention on the rope, from any point.

Provided with self-control function, they constantly check their correct operation, signalling with the opening of the contacts an eventual loosening or breaking of the rope.

#### Orientable heads



Removing the four fastening screws, in all switches, it is possible to rotate the head in 90° steps.

#### **Protection degree IP67**

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to IEC 60529.

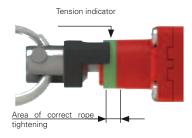
They can therefore be used in all environments where the maximum protection of the housing is required.

### **Extended temperature range**

This range of switches is also available in a special version with an ambient operating temperature range of -40°C to +80°C.

They can be used for applications in cold stores, sterilisers and other devices with low temperature environments. Special materials that have been used to realize these versions, maintain unchanged their features also in these conditions, widening the installation possibilities.

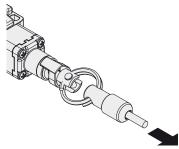
#### Adjustment point indicator of the rope



The switches (head 79 and 80) are provided with a green ring that shows the area of the correct tightening of the rope. The installer has only to tighten the rope until the black indicator will be in the middle of the green area. If a traction (or loosening) of the rope it is high enough to permit the black indicator to go outside

the correct tension area, the safety contacts will open.

### **Actuating forces**



These switches can be supplied with reduced hardness internal springs on request. This makes it possible to reduce the physical effort required to actuate the switch, whilst maintaining the actuating stroke of the electrical contacts unchanged. Particularly suitable for spans of reduced dimensions, they must always be matched to the suspension of the rope pulley.

#### Characteristics approved by IMQ

Rated insulation voltage (Ui): 500 Vac

400 Vac (for contact blocks 20, 21, 22, 33, 34)

Conventional free air thermal current (Ith): 10 A

Protection against short circuits: type aM fuse 10 A 500 V

Rated impulse withstand voltage  $(U_{imp})$ : 6 kV

4 kV (for contact blocks 20, 21, 22, 33, 34)

Protection degree of the housing: IP67 MV terminals (screw terminals)

Pollution degree 3

Utilization category: AC15 Operating voltage (Ue): 400 Vac (50 Hz)

Operating current (le): 3 A

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X

Positive opening of contacts on contact blocks 18, 8, 9, 20, 21, 22, 33, 34

In conformity with standards: EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2006/95/EC

Please contact our technical service for the list of approved products.

#### Characteristics approved by UL

Utilization categories Q300 (69 VA, 125 ... 250 Vdc)

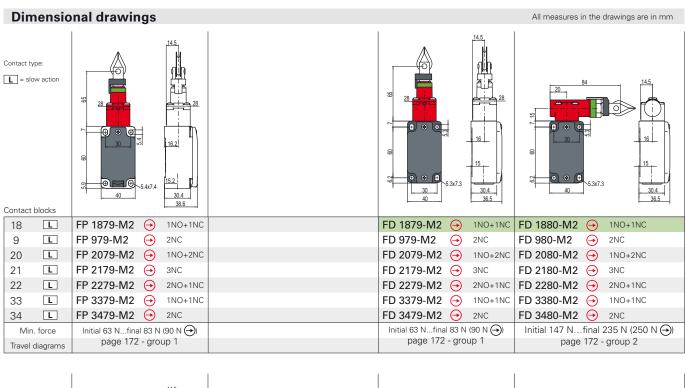
A600 (720 VA, 120 ... 600 Vac)

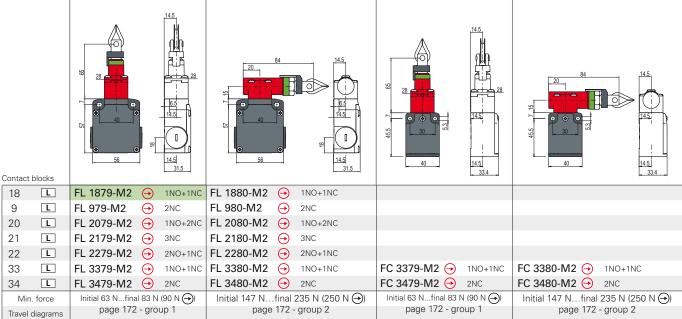
Data of housing type 1, 4X "indoor use only", 12, 13 For all contact blocks use 60 or 75 °C copper (Cu) conductor, rigid or flexible,

wire size AWG 12-14. Terminal tightening torque of 7.1 lb in (0.8 Nm).

In conformity with standard: UL 508, CSA 22.2 No.14

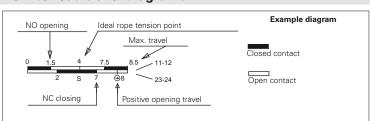
Please contact our technical service for the list of approved products.





#### How to read travel diagrams

All measures in the diagrams are in mm



#### IMPORTANT:

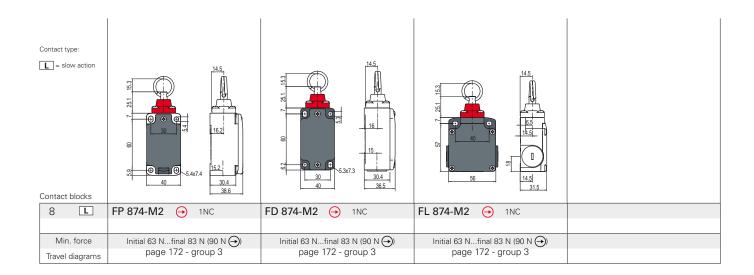
In safety applications, actuate the switch at least up to the positive opening travel shown in the travel diagrams with symbol . Operate the switch at least with the positive opening force, indicated between brackets below each article, aside the minimum force value.

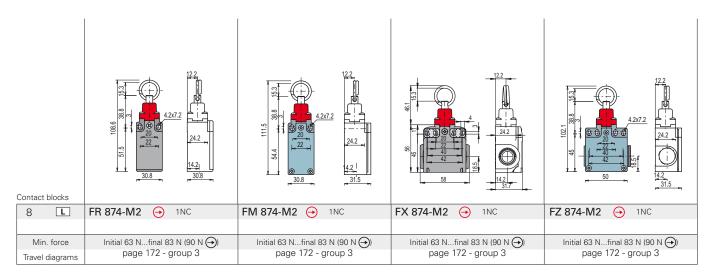
Items with code on **green** background are stock items

Accessories See page 287

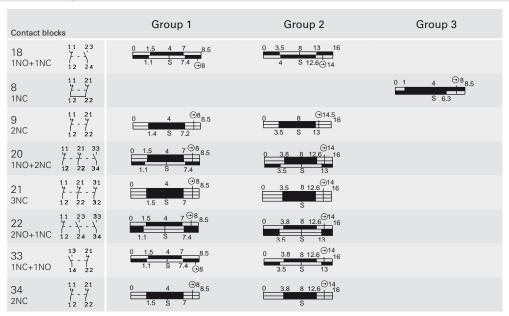
→ The 2D and 3D files are available at www.pizzato.com







### Travel diagrams table



In the rest position (with rope correctly tightened) the two contacts of **contact block 8** are both closed and 11 21 are activated respectively by tightening or loosening the rope. In order to use this contact block for safety applications it is necessary to connect the two contacts in series. For this reason, in the wiring diagrams the **contact block 8** is indicated as 1NC, whereas in travel diagrams both contacts are indicated.

#### Application examples and max. rope length for switches with longitudinal head Example FD 1879-M2 2 ÷ 3 m 24 m MAX VF AF-MR5 VF AF-ME78 VF AF-TR5 VF AF-CA5 Example В FD 1879-M2 2 ÷ 3 m 2 ÷ 3 m 2 ÷ 3 m 2 ÷ 3 m 2 ÷ 3 m Example Ε 18 m MAX VF F05 VF AF-TR5 VF AF-MR5 VF AF-IFGR03 VF AF-CA5 Example C FD 1879-M2 0 2 ÷ 3 m 2 ÷ 3 m 12 m MAX VF AF-I VF AF-TR5 VF AF-MR5 Example D FD 1879-M2 FD 874-M2 FD 1879-M2 Application examples and max. rope length for switches with transversal head VF AF-MR5 FD 1880-M2 FD 1880-M2 Example F 70 m MAX D ® C VF AF-MR5 VF AF-ME80 VF AF-CA5 VF AF-TR5 FD 1880-M2 Example 3 ÷ 5 m G Example 50 m MAX D ● © VF F05 VF AF-IFGR03 VF AF-IFGR03 VF AF-TR5 VF AF-CA5 VF AF-MR5 FD 1880-M2 Example 3 ÷ 5 m Н 35 m MAX

VF F05 VF AF-MR5

16 m MAX

VF AF-TR5

FD 1880-M2

D · O

Example

VF AF-MR5

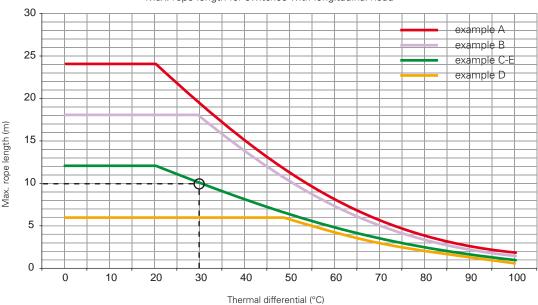
FD 1880-M2

VF AF-TR8



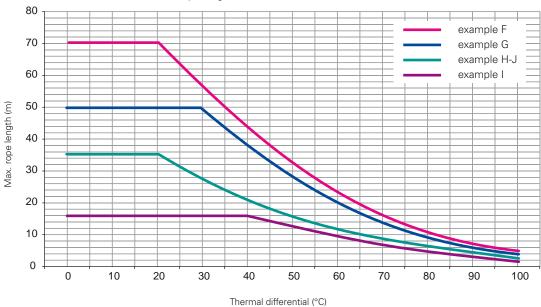
### Max. rope length





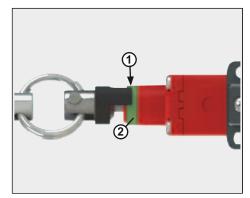
the diagram, suggested max. rope lengths with regard to of temperature changes (thermal differential) to which the switch is expected to be exposed in the working area are indicated. For instance, for an installation acc. to example C which expects a thermal differential of 30°C, a max. rope length of 10 meters is suggested.



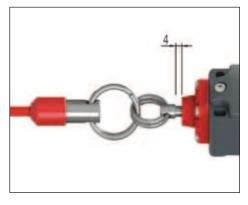


Important: The above data are guaranteed only using original rope and accessories. See page 175.

### Adjustment of the operating point

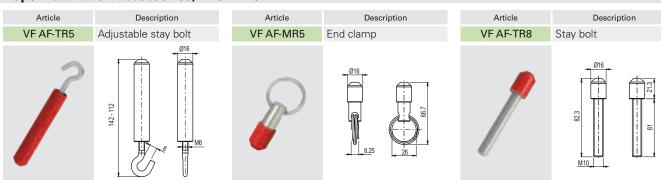


For switches with head 79 and 80: Tighten the rope connected to the switch, until the end of the indicator (1) reaches about the middle of the green ring (2).



For switches with head 74: Tighten the rope connected to the switch until the thimble will be at about 4 mm from the head.

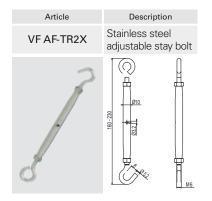
### Rope installation accessories, FAST line



### **Pulley**

# Article Description Article Description Stainless steel pulley Angular pulley, stainless VF AF-CA5 VF AF-CA10

#### **Accessories for rope installation**

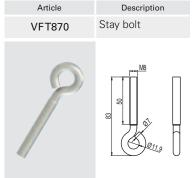


#### Safety springs

outery springs									
Article	Description	Article Description							
VF AF-ME78	Stainless steel safety spring	VF AF-ME80	Stainless steel safety spring						
	025 025 0246		93						

#### Description Article

Accessories for rope installation



For switches with longitudinal head.

For switches with transversal head.

### Indicator lights

Article	Description		
VF ILI024GM	Yellow, 24 Vac/dc		
VF ILI024RM	Red, 24 Vac/dc		
VF ILI024VM	Green, 24 Vac/dc		
VF ILI024WM	White, 24 Vac/dc		
VF ILX000GM	Yellow, without bulb		
VF ILX000RM	Red, without bulb		
VF ILX000VM	Green, without bulb		
VF ILX000WM	White, without bulb		



These indicator lights are used for visualizing a change of the state of an electric contact inside the switch. These can be installed to switches by screwing them on one of the conduit entries which is not used for electric cables. Protection degree IP67.

### **Function indicators**

Article	Description and language			
VF AF-IF1GR01	STOP EMERGENZA	ita		
VF AF-IF1GR02	EMERGENCY STOP	eng		
VF AF-IF1GR03	STOP	eng		
VF AF-IF1GR04	NOT - AUS	deu		
VF AF-IF1GR05	ARRET D'URGENCE	fra		
VF AF-IF1GR06	PARADA DE EMERGENCIA	spa		
VF AF-IF1GR07	NODSTOP	dan		
VF AF-IF1GR08	♥ STOP♥	eng		



Rope function indicator in conformity with standard EN ISO 13850.

Items with code on **green** background are stock items

→ The 2D and 3D files are available at www.pizzato.com

### Ropes and other accessories

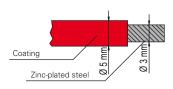
Article	Description	Weight (Kg)
VF F05-100	100 m rope	5,1
VF F05-035	35 m rope	1.8
VF F05-020	20 m rope	1.0
VF F05-010	10 m rope	0.5



 $\varnothing$  5 mm zinc-plated steel rope roll, coated with red plastic material.

Article	Description
VF F05-400	Rope
	400 m board roll, zinc- plated steel rope Ø 5 mm, coated with red plastic material. Weight 20.5 kg.

Article	Description		
VF F05-500B	Rope		
	500 m board roll, zinc- plated steel rope Ø 5 mm, coated with white plastic material. Weight 25.6 kg.		



The rope has been selected for long-term resistance against negligence and atmospheric agents.



Article

Support stand for board roll, it makes the uncoiling easy and practical without kinking the rope. Provided with a handle, it allows an easy transport of the coil without damage.

Description

Rope dispenser



Article

VF SFP2

Metal fixing plate, designed to fix rope switches on the ceiling. The plate is provided with many fixing holes suitable for all series of switches. It is supplied without screws.

Description

Ceiling fixing plate

### Rope installation accessory kits, FAST line

Practical installation kits containing stay bolts and rope in the same package.



Article	Kit content	
VF AF-KT10M0	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-010	10 m
VF AF-KT20M0	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-020	20 m
VF AF-KT35M0	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-035	35 m



Article	Kit content	
VF AF-KM10R0	1x VF AF-MR5 1x VF AF-TR8 1x VF F05-010	10 m
VF AF-KM20R0	1x VF AF-MR5 1x VF AF-TR8 1x VF F05-020	20 m
VF AF-KM35R0	1x VF AF-MR5 1x VF AF-TR8 1x VF F05-035	35 m



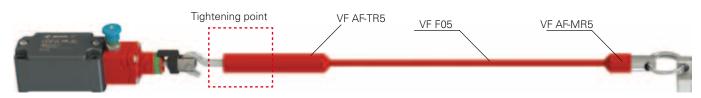
Article	Kit content
VF AF-KT10M7	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-010 1x VF AF-ME78
VF AF-KT20M8	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-020 1x VF AF-ME80
VF AF-KT35M8	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-035 1x VF AF-ME80



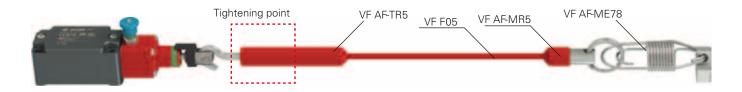
Items with code on **green** background are stock items

→ The 2D and 3D files are available at www.pizzato.com

### **Combination examples**



This combination of accessories is suitable for medium rope lengths, where the two rope ends are far away from each other.

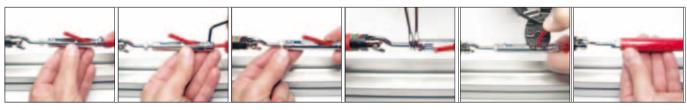


This combination of accessories is suitable for medium-high rope lengths (thanks to VF AF-ME78 safety spring) and where the two rope ends are far away from each other.



This combination of accessories is suitable for medium rope lengths or where the two rope ends are close to each other.

#### A Installation of the adjustable stay bolt VF AF-TR5



Rope insertion

Rope fixing

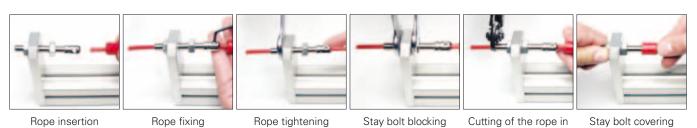
Rope tightening

Stay bolt blocking

Cutting of the rope in excess

Stay bolt covering

### **B** Installation of the stay bolt VF AF-TR8



### C Installation of the end clamp VF AF-MR5

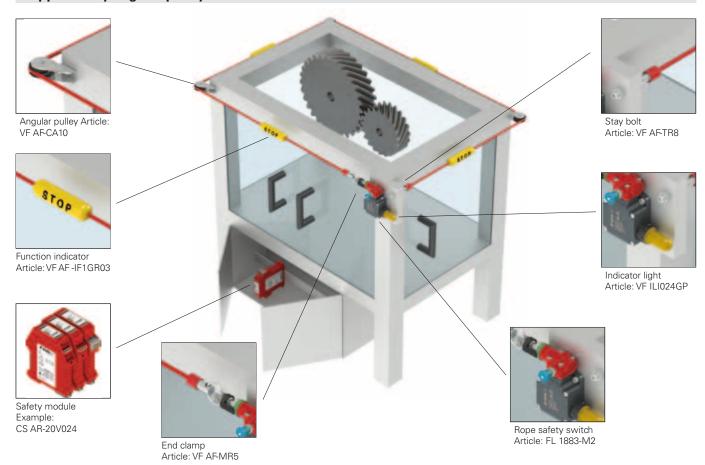


Rope insertion

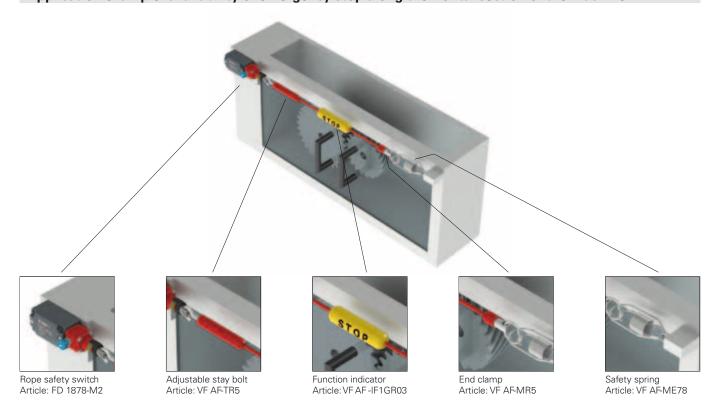
Rope fixing

Clamp covering

# Application example: possibility of emergency stop along the whole perimeter of the machine. Rope supported by angular pulleys.



### Application example: availability of emergency stop along the frontal section of the machine.



Any information or application example, included the connection diagrams, described in this document are to be intended as purely descriptive. The choice and application of the products in conformity with the standards, in order to avoid damage to persons or goods, is the user's responsibility.



#### Main features

- Protection degrees IP67 and IP69K
- Stainless steel captive screws
- 4 lateral cable inlets
- Comes with caps for screws

#### Markings and quality marks:

C€ FHI

EAC approval: RU C-IT ДМ94.B.01024

#### **Technical data**

#### Housing

Material: Self-extinguishingshock-proofpolycarbonatewith

double insulation, UV resistant fibreglass reinforced, with increased shock

resistance.

Screw material: stainless steel

•2 upper and lower inputs with knock out M20-1/2 NPT • 2 side inputs with knock out M20 - 1/2 NPT - M25

• 2 base inputs with knock out M16

#### **Emergency button**

Mechanical endurance: 300,000 operating cycles<sup>1</sup> 3600 operating cycles¹/hour Max. actuation frequency: 4 mm (NO contact), 4 mm (NC contact) Actuation travel:

Actuating force: 25 N

Actuating force at limit of travel: Push-pull 18.5 N (without contacts) Rotary release 35 N (without contacts)

Maximum travel: 9 mm Tightening torque of the fixing ring: 2 ... 2.5 Nm

(I) One operation cycle means two movements, one to close and one to open contacts, as defined in EN 60947-5-1.

#### General data

IP67 acc. to IEC 60529 with cable gland Protection degree:

having equal or higher protection degree

IP69K acc. to ISO 20653

(only version without illuminated disc)

Ambient temperature: -25 °C +80 °C Tightening torque of the cover screws: 1 ... 1.4 Nm

see page 124 of the general catalogue HMI. Utilization requirements:

#### In conformity with standards:

IEC 60947-1, IEC 60947-5-1, IEC 60204-1, EN 574, EN 60947-1, EN 60947-5-1, EN 60204-1, UL 508, CSA 22-2 N°14.

#### In conformity with the requirements of:

Low Voltage Directive 2006/95/EC Machinery Directive 2006/42/EC EMC Directive 2004/108/EC.

#### **General data**

#### Protection degrees IP67 and IP69K

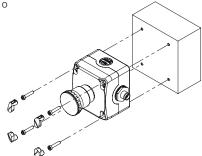
These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to IEC 60529. They can therefore be used in all environments where the maximum protection

of the housing is required. Special measures also allow devices to be used even in machines which are subjected to washing with high pressure warm water jets. In fact these devices pass the IP69K test according to ISO 20653, using jets of water to 100 atmospheres at a temperature of 80°C.

#### Fixing of EROUND housing

The new housings of the EROUND line by Pizzato Elettrica have 4 additional holes on the cover. The holes enable wall fixing from the outside by means of through insertion of the screws, without the need

open the cover to access the holes.

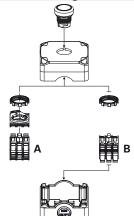


The wall fixing screws and the ones for closing the housing cover can be sealed with 4 caps (supplied with housing). The caps not only give the housing a more pleasant look, but they also prevent the of accumulation inside the recesses of

the screws besides making tampering more difficult.

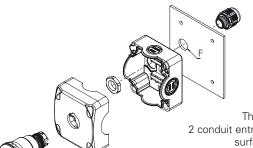
The external fixing of the housing is particularly suitable for already wired housings, because the whole installation is simplified: you can simply fix the housing and connect the connector that, thanks to the presence of cable inputs on the four sides of the housing, can be orientated in the preferred direction.

#### One housing, two solutions



The same housing can fit up to 3 contact blocks/LED units (E2 CP, E2 LP) for panel mounting by means of a mounting adapter (A) or up to 3 contact blocks/LED units (E2 CF, E2 LF) for attachment directly on the bottom of the housing (B).

### Wiring through the lower surface



The housings have 2 conduit entries on the lower surface. These allow the wiring through the support

M16

surface without leaving electrical cables in sight.

#### Complete units with housings with emergency buttons







Cover housing	/ lotation		Contacts		Emergency button	Emergency button	Emergency button
colour	colour	pos. 2	pos. 3	pos. 1	Push-Pull	rotary release	key release
yellow RAL 1023	red	-	1NC 🗪	-	ES AC31004 ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1	ES AC31003 ES 31001 + E2 1PERZ4531 + E2 CF01G2V1	ES AC31022 ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1
yellow RAL 1023	red	-	1NC SELF-MONITORED	-	ES AC31081 ES 31001 + E2 1PEPZ4531 + E2 CF01S2V1	ES AC31082 ES 31001 + E2 1PERZ4531 + E2 CF01S2V1	ES AC31083 ES 31001+ E2 1PEBZ4531 + E2 CF01S2V1
yellow RAL 1023	red	1NC →	-	1NC →	ES AC31009 ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1	ES AC31005 ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1	ES AC31023 ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1
yellow RAL 1023	red	1NC →	-	1NO	ES AC31010 ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF10G2V1	ES AC31006 ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF10G2V1	ES AC31011 ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF10G2V1
yellow RAL 1023	red	1NC →	1NC →	1NO	ES AC31146 ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	ES AC31021 ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	ES AC31024 ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1

Other combinations on request.

The standard colour of the base in the above-mentioned codes is RAL 9005.

→ For the characteristics of the contact blocks and LED units, refer to the respective chapters.







Cover	Actuator	Contacts			
colour	design and colour	pos. 2	pos. 3	pos. 1	
grey RAL 7035	red	1NO	1NC 🗪	LOCKING DI CONNEC- TION	
grey RAL 7035	red	1NO	1NC SELF-MONITORED	LOCKING DI CONNEC- TION	
grey RAL 7035	red	1NO	2NC ↔	LOCKING DI CONNEC- TION	

Emergency button Push-pull Yellow illuminated disc, blinking Ø 60 mm, 24 Vac/dc

ES AC31430 ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1

ES AC31431 ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1

ES AC31432 ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1

Emergency button rotary release Yellow illuminated disc, blinking Ø 60 mm, 24 Vac/dc

ES AC31433 ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1

ES AC31434 ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1

ES AC31435 ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1 Emergency button

key release Yellow illuminated disc, blinking Ø 60 mm, 24 Vac/dc

ES AC31436 ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1

ES AC31437 ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1

ES AC31438 ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1

Other combinations on request.

The standard colour of the base in the above-mentioned codes is RAL 9005.

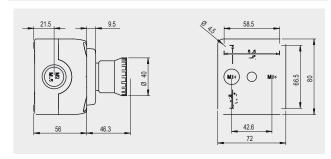
→ For the characteristics of the contact blocks and LED units, refer to the respective chapters.

#### Spare caps

#### Article Description 4 spare caps for cover of ES series VETS35RA1 housings. Colour: yellow 4 spare caps for cover of ES series VETS39RA1 housings. Colour: grey

#### **Dimensions**

All measures in the drawings are in mm



Items with code on **green** background are stock items

→ The 2D and 3D files are available at www.pizzato.com